

**DESIGN OF STRIPLINE-FED DUAL-POLARIZATION
APERTURE-COUPLED STACKED MICROSTRIP PATCH PHASED
ARRAY ANTENNA FOR WIDEBAND APPLICATION**

A Thesis

by

DAVID GEEHYUN KIM

Submitted to the Office of Graduate Studies of
Texas A&M University
in partial fulfillment of the requirements for the degree of

MASTER OF SCIENCE

August 2010

Major Subject: Electrical Engineering

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ABSTRACT

Design of Stripline-Fed Dual-Polarization Aperture-Coupled Stacked
Microstrip Patch Phased Array Antenna for Wideband Application.

(August 2010)

David Geehyun Kim, B.S., Texas A&M University

Chair of Advisory Committee: Dr. Kai Chang

Recent days, antennas play an important role in wireless communication system. Microstrip patch antennas are well known to have positive features for cost-effective, low profile and broadband. This type of antenna can be used in wide range of applications such as in wireless communications, radar systems, and satellites. Inhibiting characteristics of single patch antenna with low gain and narrow band leads to the research area to have array configuration. Beam steering antennas are the ideal solution for various systems such as traffic control and collision avoidance radar systems.

The goal of this work is to design and implement a dual-linear polarization stacked microstrip patch phased array antenna. Single stacked microstrip patch antenna fed by microstrip line was designed to have approximately 3 GHz bandwidth in X-band with another ground plane to form a stripline-fed. Stripline-fed design protects feed lines from any outside effects. The array configuration was adapted to design in order to accomplish beam scan angle of $\pm 30^\circ$ by $\pm 15^\circ$. Binomial power distribution of 3x2 array structure was used in order to reduce grating lobes, and changing length of feed lines was implemented for phase shifting. Bowtie cross shape aperture and dual-offset microstrip feedline was used to feed radiating patches. For the feed network, T-

split power divider was implemented and optimized to achieve low loss. The length of microstrip line was adjusted to meet desired phase shift that in wideband application, the length of the line had to be long enough to have similar wavelength response over broad frequency range. The antenna array was designed using standard equations and simulated by electromagnetic analysis software called Zealand's IE3D which is method-of-moments based simulator. The resulting measured impedance bandwidth and gain of both microstrip and stripline-fed single antenna are 43% and 5 to 10 dBi with low cross polarizations for all frequencies. The array antenna was measured to have 29 to 60% impedance bandwidths depending on the different types of beam scan angles. The gain of the array antenna is 8 to 13 dBi, and the beams are directed as required with $\pm 3^\circ$ beam scan angle tolerance. The array antenna had a small offset as compared with simulated results because of the fabrication process such as alignment, distorted feed lines while etching, and etc, but the bandwidths and array patterns were acceptable.

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CHAPTER I

INTRODUCTION

I.1 MOTIVATION OF RESEARCH

Recently microstrip patch antennas are widely used often in antenna designs for their simplicity and compatibility. Also they are an attractive type of antenna due to their low cost, conformability, and ease of manufacture [1, 2]. Aperture coupled configuration also provides many advantages such as isolating feed radiation by using ground plane. However, the primary barrier to implementing these antennas in many applications is their limited bandwidth, low efficiency and low gain [1, 2]. Over the years, a number of researches and tests have been carried out to increase both bandwidth and radiation efficiency. One of the important proposals involved in improving bandwidth is to increase heights by stacking radiating patch elements with aperture coupling method. Also, arranging the radiating elements in one or two dimensionally will increase gain of microstrip patch antennas.

Phased array antenna designs have received wide attention due to their significant role in radar and satellite communication systems. The pattern of angular beams depends on the number of elements, arrangement and relative signal amplitudes. There are several methods to implement phased array antennas to have different signal strengths in order to control beams: the binomial method, Dolph-Tschebysheff method, Taylor-Kaiser method, etc.

I.2 OBJECTIVES OF RESEARCH

The main goal of this project is to overcome these disadvantages and to develop antenna with the following characteristics:

- X-band (8 to 12 GHz) frequency range
- ~3 GHz Bandwidth
- Dual-polarization
- Lightweight and Low loss
- Phased array with $\pm 30^\circ$ by $\pm 15^\circ$ scan
- Good polarization orthogonality at scan corners

Additional characteristics that will be pursued if time permits include:

- Compatible with sub-panel build up: planar, reasonable interface/balun structure
- Adding amplification and steering function built in
- Investigation of dielectric resonant antennas and fractal antennas as a possible alternatives to the stacked patch

CHAPTER II

BACKGROUND

For the flat panel dual polarization phased array antenna, an aperture coupled stacked rectangular microstrip patch radiator is proposed to reduce mutual coupling between two feed lines. Antenna will consist of two microstrip patches on the top of ground with aperture and feed network shaped in a single copper layer. The feed network will be designed to connect 50Ω transmission line, which is the standard characteristic impedance for RF transmission lines. There are several important factors need to be considered in designing wideband phased array microstrip patch antenna: antenna substrate, size and shape of microstrip patch, shape of aperture on ground plane, polarization of antenna and excitation techniques.

II.1 CHARACTERISTICS OF MICROSTRIP ANTENNA

Microstrip antennas are similar to parallel plate capacitors, in which one metal plate is extended than the others to form a ground plane. Size of the patch is mostly proportional to the operating frequency of the signal which is normally the resonance frequency of the patch. Due to this characteristic, microstrip antennas have relatively narrow bandwidths, usually a few percents. Several different shapes of patches, such as rectangular, circular, ring and etc. are employed in various applications. The advantages of microstrip antennas are light weight, low profile, ease of mass production, low fabrication cost, easy to integrate with other circuits, and various polarization [1]. In contrast, the disadvantages are narrow bandwidths, low gain, and polarization impurity [1].

II.2 EXCITATION TECHNIQUES

Microstrip antennas can be fed directly by microstrip line or coaxial probe, and it can be excited using apertures on ground plane by coupling, which there is no physical contact with the radiating element. The efficiency of antenna depends on power to the radiating element that feeding technique is very important. Consequently, the feeding techniques have significant impact on the power to the radiating element that determines the efficiency of the antenna.

II.2.1 MICROSTRIP LINE FEED

Microstrip line feeding methods are generally used for its easier fabrication, since the feed line and radiating elements are in same surface of substrate. Impedance matching techniques are also simpler in comparison to other methods. However, for broadband applications, microstrip line feed antennas require thicker substrates, which increases surface waves and spurious feed radiation. The large profile of microstrip antenna limits the bandwidths to typically 2~5% [2, 3]. This technique is shown in Fig 2.1.

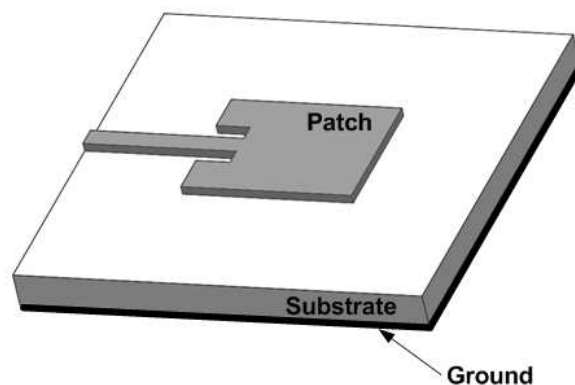


Fig 2.1 Microstrip line feed

Input impedance of feed line is matched using insets of the feed line at the edge of the patch. Moreover, quarter wave transformers or exponential tapers are introduced to match impedance between the feed line and patch.

II.2.2 COAXIAL PROBE FEED

Coaxial probe feed techniques are arranged by soldering coaxial connector to the patch where inner conductor is connected to patch and outer conductor to the ground plane. This technique is shown in Fig 2.2. The main advantages of coaxial probe feeding are also easy to fabricate, match input impedance, and its low spurious radiation [2]. However, it has the disadvantages of the narrow bandwidth and the requirement of drilling hole to the thick substrate which is difficult to model.

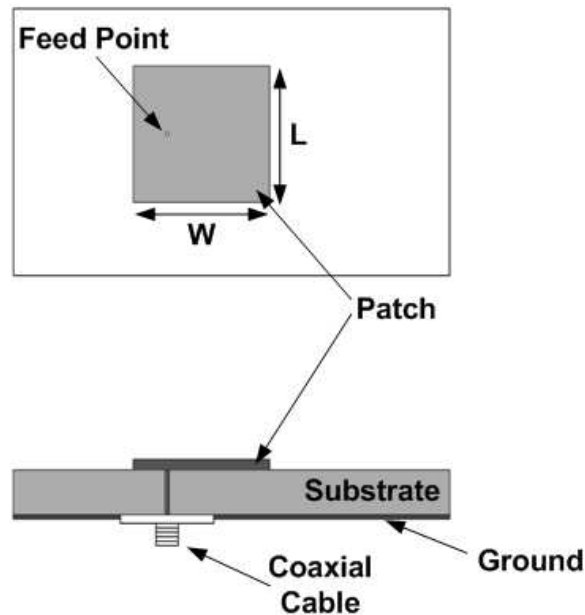


Fig 2.2 Coaxial probe feed (L : length of the patch, W : width of the patch)

Both microstrip line and coaxial probe feeding has inherent asymmetries which generates higher modes that produce cross-polarization radiation [2]. To avoid these problems, aperture coupling feed technique is introduced.

II.2.3 APERTURE COUPLING FEED

Aperture coupling consists of two substrates separated by a ground plane. As shown in Fig 2.3, microstrip line feed is located below the ground plane, whose electromagnetic fields are coupled to radiating patch through an aperture slot. The ground plane between substrates isolates feed line from radiating patch that minimizes interference of spurious radiation and polarization purity [2]. Several factors in this design of an excitation method, such as substrate parameter, feed line width, slot size, shape, and position, decide the performance to improve bandwidth of the antenna [4].

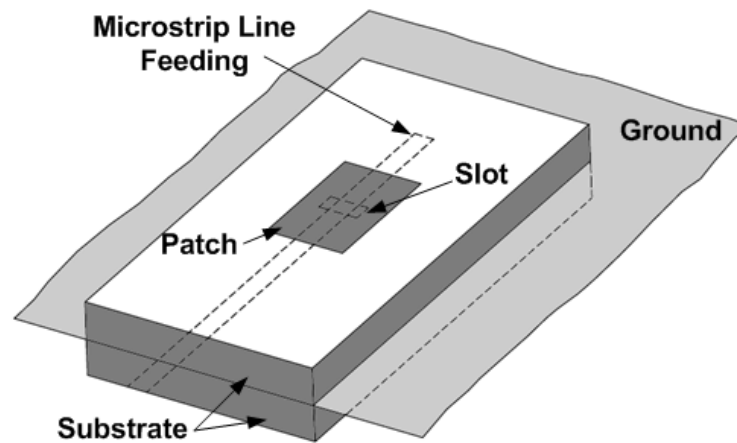


Fig 2.3 Aperture coupling feed

This approach increases the efficiency and bandwidth of antenna by separating the radiated elements with the ground plane, giving a freedom to substrate parameter selection that minimizes surface waves and spurious coupling with patch. However, the limitation comes from difficulty to fabricate due to alignment of multiple layers that can result with errors and deteriorate in performance.

II.3 ARRAY ANTENNA

Generally, the array structure is used to improve efficiency, directivity and gain of the antenna system. Usually a single antenna has wide radiation patterns with larger beam angles with low gain and poor efficiency. This is not acceptable for wireless communications, thus requires more directive antennas. Array structure is basically a collection of radiating elements arranged in specific manner to have wanted radiation patterns, gain and beam angle. The total field of the array is determined by the vector addition of the fields radiated from each radiating element [2].

II.3.1 TYPICAL ARRAY TYPE

Two basic types of arrays are with uniform and non-uniform amplitude. The uniform amplitude arrays are the simplest antennas that possess the largest directivity, narrow main lobe beam width, and acceptable side lobe level [1, 2]. On the other hand, non-uniform amplitude arrays can have more control over side lobe level. There are two most used techniques to apply non-uniform, which are binomial and Dolph-Tschebyscheff. Each method has its own advantages and disadvantages. Binomial arrays do not exhibit any minor lobes provided the spacing between the elements is equal or less than one-half of a wavelength [2]. While binomial method arrays have

very narrow level of minor lobes, they exhibit larger beam widths. The major disadvantage of binomial method is the wide variation between amplitudes of each element especially for larger number of elements [2]. In contrast, Dolph-Tschebyscheff method has flexibility of choosing ratio of main lobe and side lobe level. This method has uniform amplitude of side lobe levels that it is often used desired to have largest possible spacing between elements.

II.3.2 PHASED ARRAY

Phased array is a special type of antenna that the radiating fields are scanned to have a desired angle by introducing different excitation phase to each radiating elements. Configuration of linear phased array antenna is shown in Fig 2.4. Phased array antennas are developed for radar applications and spaced-based communication applications because of their capabilities of scanning, weight and power [5]. Since the scanning must be continuous in phased array technology, the system should be capable of continuously varying phase between elements [2].

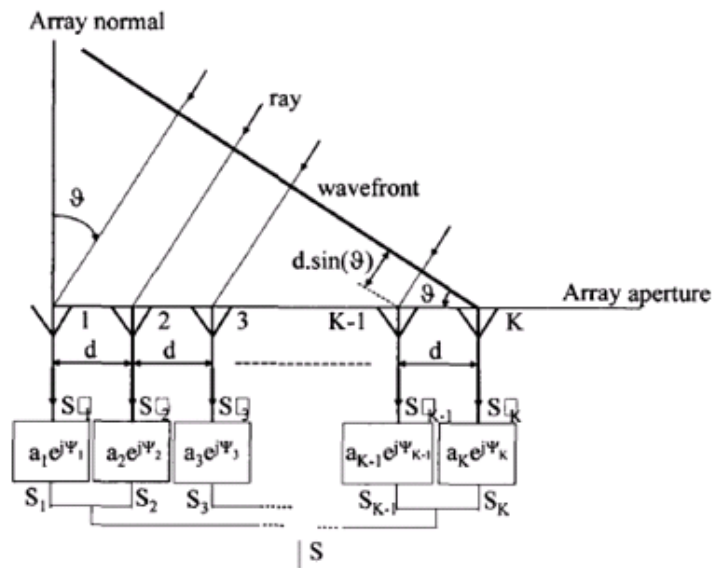


Fig 2.4 Linear phased array configuration [6]

There are mainly four types of phase shifting techniques: by changing frequency, length, permittivity and permeability. Phase shift techniques are shown in Fig 2.5.

Phase shifting by changing frequency is accomplished by series feeding of radiating elements that elements are positioned in equal distance and changing frequency. This technique is taking the electrical length into account that the physical lengths of the feeding lines are chosen at the center frequency of the phased array antenna, and changing frequency will get the beam directed to angles smaller or greater [6]. The technique is also called frequency scan phased array. It is simple, but requires wide frequency operating range.

Phase shifting by changing its physical lengths can be applied to series-fed as well as corporate-fed array antennas. For example, excitation phase can be controlled using PIN diodes that it employs in forward and reverse bias which is often used as switching elements. Other ways of switching are using hybrid-coupled phased shifter or digital switched phase shifter.

Phase shifting by changing permittivity is accomplished by using a gaseous discharge or plasma which changes phase by changing the current through the device [6]. Phase shifting by changing permeability uses electrically controlled ferromagnetic material. Ferrite phase shifter is controlled by the magnetic field within the ferrite, which in turn is controlled by the amount of current flowing through wires wrapped around phase shifter [2].

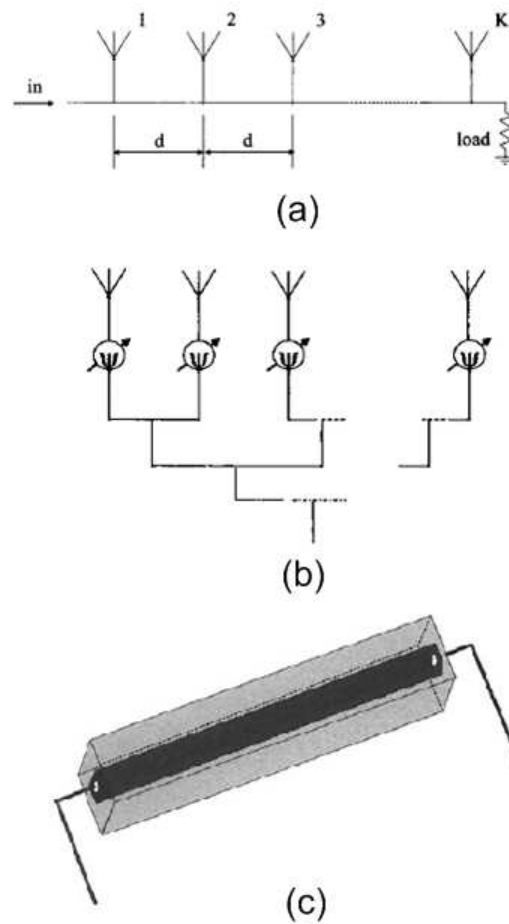


Fig 2.5 Phase shift by changing frequency (a), length (b) and ferrite material (c) [2]

II.3.3 MUTUAL COUPLING

When an array design has two or more elements near one another, they interfere with each other on radiation characteristics such as the impedance and radiation pattern [2]. When two radiating elements are positioned along the E-plane, very small spacing exhibits the smallest coupling isolation, while the H-plane exhibits the small coupling for large spacing [2]. The E- and H-plane arrangements of the elements are shown in Fig 2.6. By selecting the correct distance, these

fields can be decomposed to surface waves, and the spacing at which on plane coupling overtakes the other one also depends on the electrical properties and the geometrical dimensions of the microstrip antenna [2].

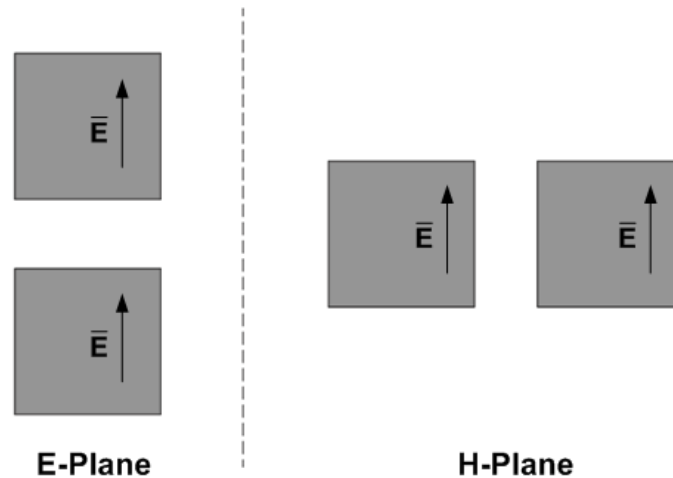


Fig 2.6 E- and H-plane arrangements of microstrip patch antennas

II.4 POWER DIVIDER

The phased array antenna requires power divider to feed each element. T-split power divider is a simple three port network that can be used for power division or power combining which can be implemented in virtually any type of transmission line medium [3]. It can be made to be matched at all ports, equal-split or unequal power division ratios. Generally same as T-split power divider, Wilkinson power divider relies on quarter wave transformer to match the split ports to common port. As shown in Fig 2.7, Wilkinson introduced a resistor between two output ports to match, which also improved the isolation. By definition, a 3 dB power divider is an ideally passive, lossless, and reciprocal three port device that divides power equally in magnitude with equal

output phase [3]. For this design of array feed network, a 50Ω input line and two 100Ω output lines are used to have 3 dB equal split power dividing.

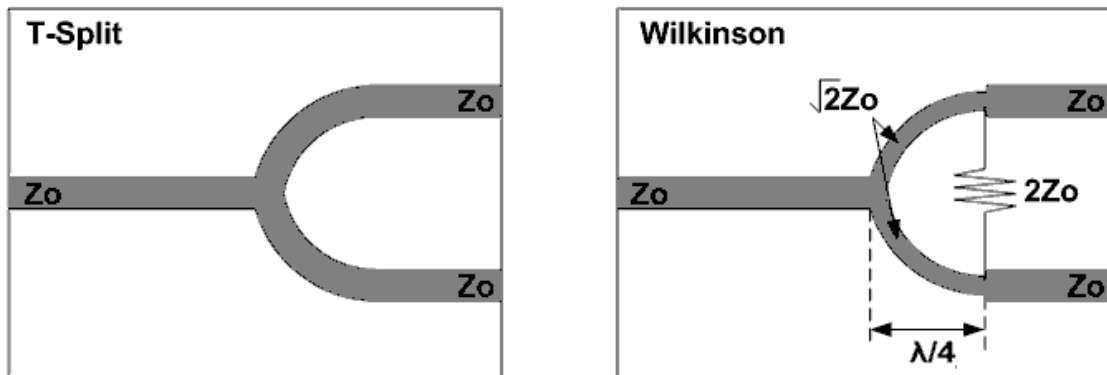


Fig 2.7 T-split (left) and Wilkinson (right) power divider

CHAPTER III

DESIGN OF SINGLE APERTURE COUPLED STACKED PATCH ANTENNA

Simulations were performed using Zealand's IE3D [7], which is a method-of-moments based electromagnetic simulator solver. Single antenna was also designed in Ansoft's HFSS [8] to compare with IE3D, and it was similar to each other. The copper etching on each substrate was done in the etching facility at Texas A&M University using standard photolithography techniques. All S-parameters were measured using an Agilent 8510C network analyzer. The antenna pattern measurements were performed in the anechoic chamber of Electromagnetics and Microwave Laboratory, Texas A&M University. The graphs were plotted using data exported from IE3D and imported into PSI Plot. Microstrip line and stripline width for various impedances were calculated using line width calculator provided by i-lab [9] found in web and optimized by simulations.

III.1 IMPORTANT DESIGN PARAMETERS

III.1.1 ANTENNA SUBSTRATE

The radiation characteristics of a patch antenna is determined by the thickness and type of substrate used. The impedance bandwidth and efficiency (η) of a patch antenna varies inversely to one another. The parameters of dielectric constant (ϵ_r) and thickness (h) can be varied to obtain different η , which will ultimately increase impedance bandwidth [1].

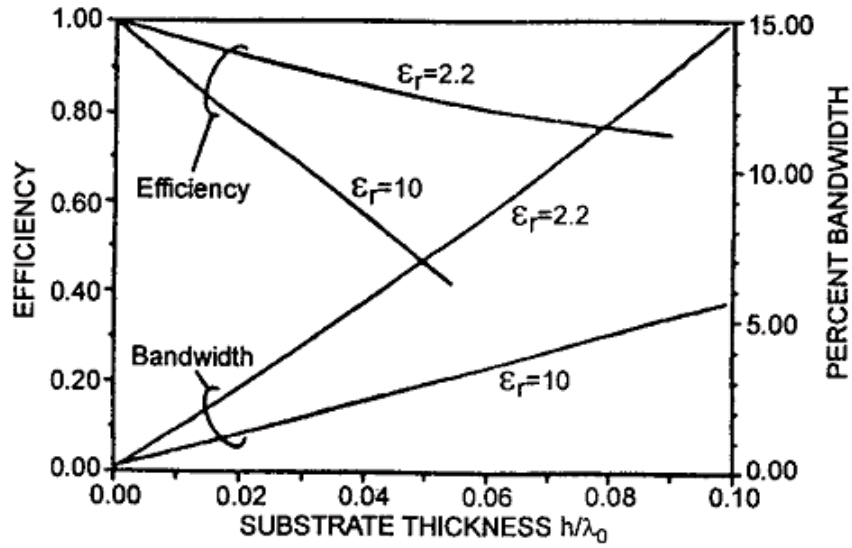


Fig 3.1 Efficiency and bandwidth vs. substrate thickness at constant resonant frequency for rectangular microstrip patch [10]

As seen in Fig 3.1, decrease in the substrate dielectric constant and increase in the substrate thickness increases the bandwidth of the antenna. However, thick substrates with high dielectric substrates would result negatively on the radiation efficiency. Poor radiation efficiency will turn out by the increase of surface wave propagation power and the poor impedance matching problem due to increase in inductance of the probe-fed patch antenna [1]. Nevertheless, a thick air dielectric substrate and aperture coupled feed antenna can avoid the above problems.

III.1.2 RESONANT FREQUENCY

The resonant frequency is a function of the length (L) of patch. Equation (1) can be used to calculate the length at the dominant TM₁₀ mode [1].

$$L = \frac{c}{2 \cdot f_r \cdot \sqrt{\epsilon_r}} \quad (1)$$

Here, f_r is the resonant frequency, ϵ_r is the substrate dielectric constant and c is the speed of light. Microstrip patch antenna has fringing fields at the edge that have a greater effect and should be taken into consideration. Equation (2) accounts patch dimension for the fringing fields. ΔL is the extended dimension for the fringing fields.

$$L_{eff} = \frac{c}{2 \cdot f_r \cdot \sqrt{\epsilon_r}} - 2 \cdot \Delta L \quad (2)$$

III.1.3 ANTENNA FEED

As mentioned above, the aperture coupled feeding methods improve the bandwidth. Coupling through the slot from the microstrip line feed occurs because the slot interrupts the longitudinal current flow [1]. The aperture shape will vary the strength of coupling between feed network and patch. Research has been done that the bowtie shape gives strong coupling through an aperture [4]. Impedance matching plays an important role in patch antenna design and it can be calculated with Equation (3) [11].

$$Z_A = 90 \cdot \frac{\epsilon_r^2}{\epsilon_r - 1} \cdot \left(\frac{L}{W} \right)^2 \cdot \cos^2 \left(\frac{\pi \cdot \Delta x}{L} \right) \quad (3)$$

The Δx and W variables are the distance from edge of the patch to the feed point and patch width, respectively.

III.1.4 POLARIZATION

Dual linear polarization is characterized by two orthogonal linear polarizations on the same antenna that has an ability to transmit and receive the signal at the same time on single antenna.

III.1.5 PATCH SHAPE

Since the design requires dual polarization, both polarizations need to have their own bandwidth at the same frequency. This requires that the orthogonal sides of the patch need to have the same length. Square patch design will reduce the bandwidth, because the ratio of the width over the length is greater than 1 and less than 2 [2].

III.1.6 STACKED PATCH

It is well known that multi layer structure is a useful method to improve the bandwidth. By stacking a parasitic patch close to the fed patch widens bandwidth, two different sized patches have two resonant frequencies near to each other and the wide bandwidth is obtained [12]. Bandwidth requirement can be met by selecting appropriate thickness of substrate and dimension of patch.

III.2 SIMULATION RESULT AND DISCUSSION

III.2.1 MICROSTRIP LINE FEEDING

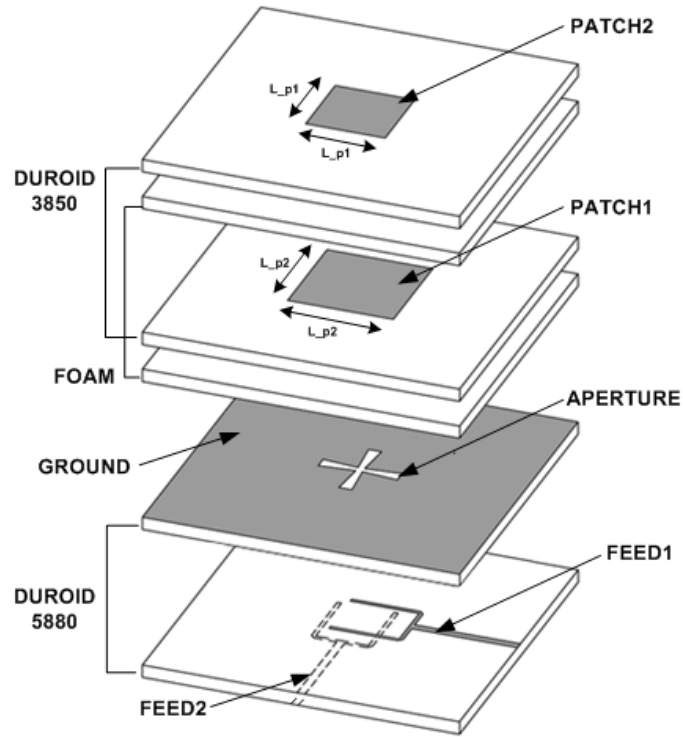


Fig 3.2 Geometry of aperture coupled stacked patch antenna with bowtie apertures and dual offset microstrip feed lines

The antennas with the stacked patches' distance less than $0.1\lambda_0$ have two resonant frequencies, and as both variations of the input resistance and reactance are smaller, the wide bandwidth can be obtained [12]. The model was optimized for a bandwidth of 3GHz in X-band and an isolation of 20dB between the input ports. First, stacked patches were placed on the RT Duroid 3850 (permittivity of 2.90, loss tangent of 0.0001 and thickness of 2mil), and foam was used between

two patches. The foam (specially made for microwave application) used as the antenna substrate has a permittivity of 1.06 and height of 3.2mm for the first fed patch and 1.6mm for second stacked patch. The antenna used RT Duroid 5880 (permittivity of 2.20, loss tangent of 0.0001 and thickness of 20mil) for the both feed substrates that feed1 is at 0.508mm, and feed2 is at 1.016mm from the ground plane. Fig 3.2 shows the geometry for the initial antenna design.

For the feed network, dual-offset feed lines were used in order to reduce coupling and improve the impedance match [13]. Moreover, this configuration does not suffer from the increased cross polarization introduced by single feed line [13]. Other than many designs with two rectangular feed lines with two separate slots, the dual-offset feed line allows the design to accomplish dual polarization with two feeds sharing one aperture slot. In [14], an air bridge was used to provide a crossover between the two orthogonal feed lines to reduce the number of substrates, but the fabrication is too complicated. One of the feed was placed between patch and ground plane and the other below the ground plane, so the feed lines will locate on opposite sides of the ground plane in order to reduce coupling between two feedlines [15]. In this research's design as shown in Fig 3.3, a dual-offset feed line uses simple two-way power divider, which has two 100Ω lines output from a single 50Ω line. The microstrip line widths were found using i-lab microstrip line calculator and tuned with IE3D to have exact desired impedance. By using IE3D, feed line thicknesses were matched to have at least above 25dB return loss. Exact impedance (Z_o) can be calculated using transmission line theory by making one side of the line to be short or open circuits; the thickness of line was calculated and optimized at 9.5GHz in IE3D. Table 3.1 shows real and imaginary parts of impedance calculated for each feed lines for microstrip feed line antenna design.

Table 3.1 Thickness with real and imaginary impedances of microstrip feed line

Impedance	Thickness (Value)	Impedance	Thickness (Value)
50 Ω (feed1)	1.42mm (49.98 + j2.89)	50 Ω (feed2)	3.75mm (50.05 – j3.98)
70.7 Ω (feed1)	0.88mm (70.79 + j1.43)	70.7 Ω (feed2)	2.14mm (70.73 – j3.94)
100 Ω (feed1)	0.41mm (100.01 + j0.87)	100 Ω (feed2)	1.08mm (100.02 – j3.84)

As mentioned above regarding square patch shape, the length and width of the patch are same. The patch size (L) found to be 10.6mm and 12.5mm for stacked patch (L_{p1}) and fed patch (L_{p2}), respectively. They were calculated by Equation (2) for resonant frequency of 10GHz, and the permittivity of the foam (1.06) was used. Full dimensions of initial design are provided in Table 3.2.

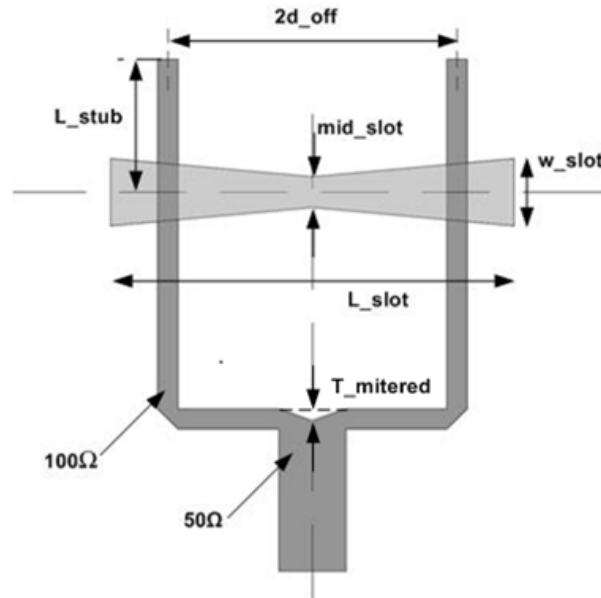
**Fig 3.3** Geometry of a dual offset microstrip feed line with bowtie aperture slot

Table 3.2 Variable used for the microstrip feed line design (Initial value)

Variable	Value	Variable	Value
Height of feed 1 substrate (h_feed1)	0.508mm	Feed 1 matching stub length (L_stub1)	2.5mm
Height of feed 2 substrate (h_feed2)	0.508mm	Feed 2 matching stub length (L_stub2)	2.5mm
Height of patch 1 substrate (h_ant1)	1.6mm	Aperture 1 length (L_slot1)	9.5mm
Height of patch 2 substrate (h_ant2)	3.2mm	Aperture 1 end-width (w_slot1)	1mm
Feed 1 width (100 Ω) (f1w_100)	0.41mm	Aperture 1 mid-width (mid_slot1)	0.5mm
Feed 1 width (50 Ω) (f1w_50)	1.42mm	Aperture 2 length (L_slot2)	9.5mm
Feed 2 width (100 Ω) (f2w_100)	1.08mm	Aperture 2 end-width (w_slot2)	1mm
Feed 2 width (50 Ω) (f2w_50)	3.75mm	Aperture 2 mid-width (mid_slot2)	0.5mm
Offset feed 1 separation (d_off1)	2.5mm	Patch 2 (L_p1)	10.6mm
Offset feed 2 separation (d_off2)	2.5mm	Patch 1 (L_p2)	12.5mm
Mitered T-Junction Feed1 (T1_mitered)	0.2015mm	Mitered T-Junction Feed2 (T2_mitered)	0.5065mm

Initial design values resulted in bandwidth of 16% at center frequency of 8.13GHz for feed1 and 10% at center frequency of 10.73GHz for feed2. Isolation between both feeds was higher than 20dB which meets requirement.

After few runs of tuning patch sizes only, the length for resonance at 10GHz was found to be 10.2mm and 11.3mm for the patch2 and patch1, respectively. Patch size influenced high frequency part of the patches' two resonant frequencies. Bowtie aperture was used to couple the feed line to the antenna, and tuning its length had effect on lower frequency of the band. Aperture lengths dictate the amount of coupling [16], so increasing its length resulted in increasing coupling between two feeds and increasing lower frequency, which decreases bandwidth. By simulation, the best aperture dimension was found to have 1mm wide at the end and 0.6mm at the middle with a length of 9.75mm and 10.0mm for feed1 and feed 2 respectively. At this point, the best bandwidth results were 29% and 5% at feed1 and 41% at feed2. Feed1 resulted in dual frequency band that can be tuned to have much more wider bandwidth as feed2.

The next step was to tune matching stub lengths. The stub length takes significant role on antenna performance. After few simulations, reducing the matching stub of feed1 from 2.5mm to 1.91mm and feed2 from 2.5mm to 2.28mm, the bandwidth was widened from to 41% at feed1 and 41% at feed2. Center frequencies were 9.9GHz for feed1 and 9.89GHz for feed2. In Fig 3.4, simulated results of VSWR for each feeds are shown. The return loss of 10dB is equivalent to VSWR of 2, so the portion of graph below 2 represents the bandwidth. For resonant frequency, isolation between both feeds, which is red curve in Fig 3.5, was below 20dB. Fig 3.5 shows S-parameter of finalized microstrip antenna design. Finalized design parameters are given in Table 3.3.

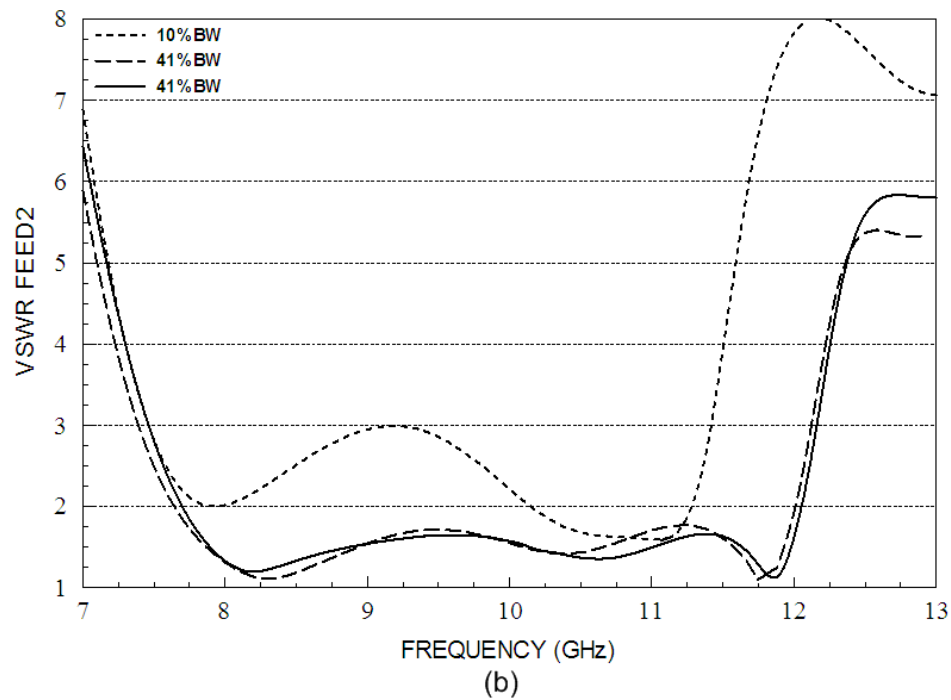
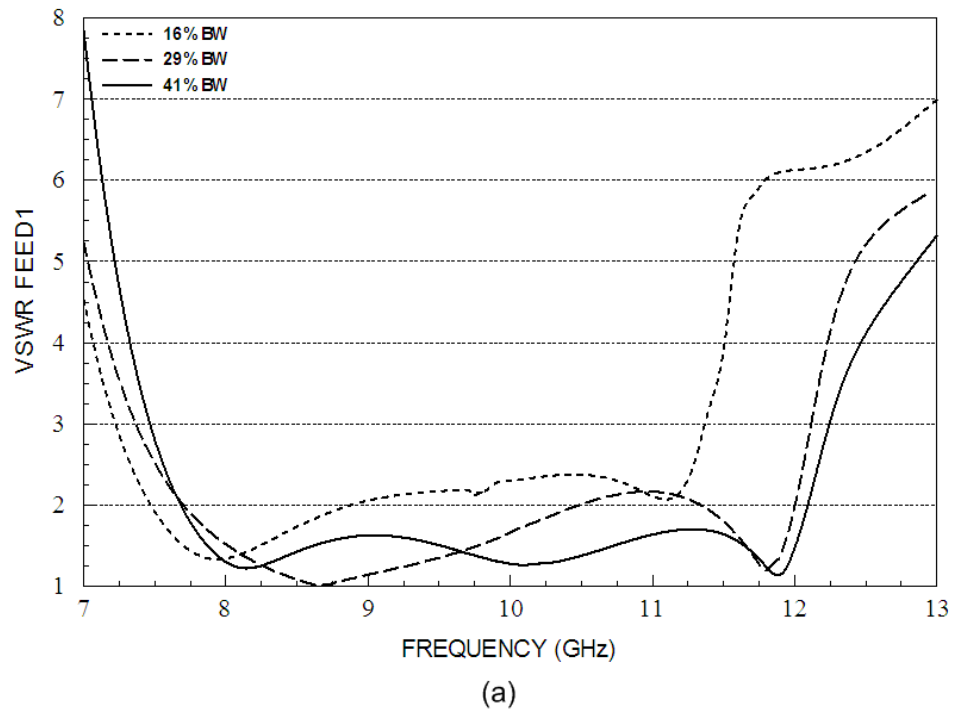


Fig 3.4 VSWR comparisons for various sizes of patches, apertures and matching stubs of the antenna at feed1, fig (a), and feed2, fig (b)

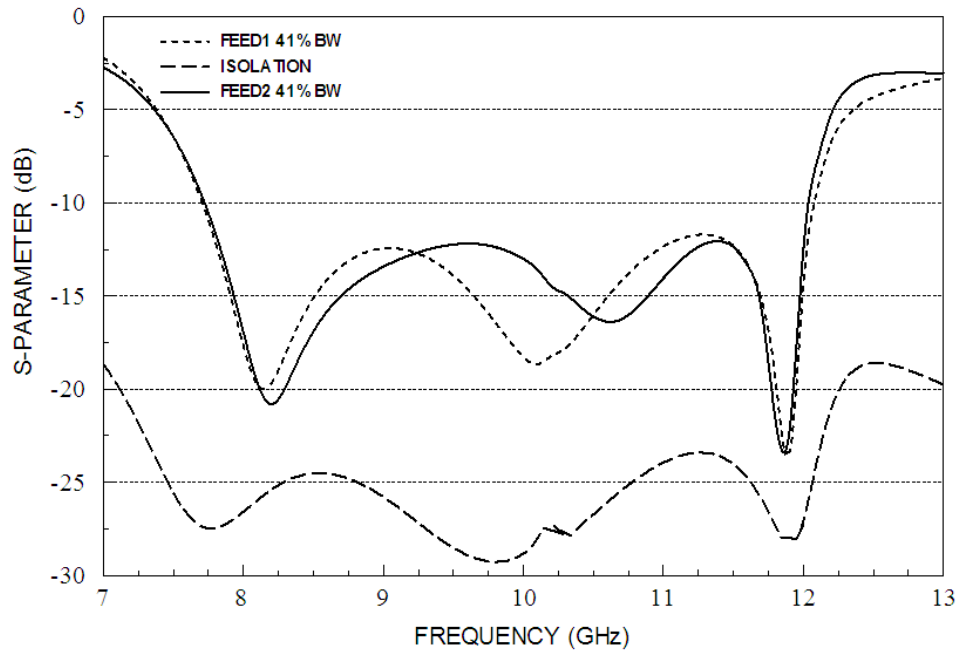


Fig 3.5 S-parameter of the antenna with microstrip feed

Designing for aperture coupled stacked patch antenna with microstrip line feeding was finalized and the next step was to change feeding method to stripline in order to shield the feed lines from outside influence such as spurious feed radiation. The feed network and the radiator are separated by a ground plane, thereby reducing interference in the element pattern from the feed line radiation [16]. Moreover, the microstrip feed line distributes some of its fields into air region which cannot support a pure TEM wave [3]. The stripline feeding, however, has all the fields contained within a homogeneous dielectric region in which it can support a TEM wave and higher order TM/TE modes [3].

Table 3.3 Variable used for the microstrip feed line design (Final value)

Variable	Value	Variable	Value
Height of feed 1 substrate (h_feed1)	0.508mm	Feed 1 matching stub length (L_stub1)	1.91mm
Height of feed 2 substrate (h_feed2)	0.508mm	Feed 2 matching stub length (L_stub2)	2.28mm
Height of patch 1 substrate (h_ant1)	1.6mm	Aperture 1 length (L_slot1)	9.75mm
Height of patch 2 substrate (h_ant2)	3.2mm	Aperture 1 end-width (w_slot1)	1mm
Feed 1 width (100 Ω) (f1w_100)	0.41mm	Aperture 1 mid-width (mid_slot1)	0.6mm
Feed 1 width (50 Ω) (f1w_50)	1.42mm	Aperture 2 length (L_slot2)	10mm
Feed 2 width (100 Ω) (f2w_100)	1.08mm	Aperture 2 end-width (w_slot2)	1mm
Feed 2 width (50 Ω) (f2w_50)	3.75mm	Aperture 2 mid-width (mid_slot2)	0.6mm
Offset feed 1 separation (d_off1)	2.5mm	Patch 2 (L_p1)	10.2mm
Offset feed 2 separation (d_off2)	2.5mm	Patch 1 (L_p2)	11.3mm
Mitered T-Junction Feed1 (T1_mitered)	0.2015mm	Mitered T-Junction Feed2 (T2_mitered)	0.5065mm

III.2.2 STRIPLINE FEEDING

The main advantage of microstrip line feeding method is the simplicity of construction. However, some microwave circuits of the feeding network are difficult to realize in a microstrip technique such as 3dB coupled-line directional couplers being the key element of many feeding network, cannot be straight forwardly designed in this technique [17]. Many researches have been done regarding stripline-fed aperture coupled stacked patch antennas in order to reach dual polarization, dual or wide bandwidth, and beam steering arrays. Stripline-fed antenna without shorting pins or vias is proposed in [17], and it used additional slot on the ground plane, which has exact same dimension with aperture coupling slot. In [18] a strip-line fed antenna is introduced using vias around the aperture slots in order to have good return loss. Moreover, stacked patch elements coupled through aperture with stripline using shorting pins are introduced in [19]. Similar to [17], dual slot configuration was used to reach dual-band by tuning two resonant frequencies [20]. In [16], dual aperture coupled circularly polarized patch antenna was presented by placing two orthogonal rectangular slots beneath a square patch, and having equal power split with 90° phase shift between the coupled ports. In [5], analyzing Stripline-fed aperture antenna with different arbitrarily shaped apertures such as tapered rectangular, annular ring, and circularly polarized slot by full-wave analysis method was presented to investigate coupling between feed line and aperture. This analysis concluded exponentially tapered slot has bandwidth up to 60° compared to 30° for the rectangular slot [5].

First, feeding network design was modified to be stripline feeding that now it has three dielectric substrate layers below aperture slotted ground plane. Same substrate, RT Duroid 5880, was used, and thickness and order was applied differently as microstrip design. The bottom and top layers

have ground planes with 60mil substrate, and feed1 and feed2 were inserted in the middle of 60 mil substrates with 10mil substrate. Stripline width was calculated using line width calculator provided by i-lab found in web that 50Ω and 100Ω line width is 2.7mm and 0.7mm, respectively for both feed1 and feed2. After few simulations with tuning design parameters, best aperture size was found to be 1.6mm for end-width, 10mm length and 0.5mm for mid-width. The matching stub lengths were modified to be 2.3mm for both feed lines. At this point, the best bandwidth results were 26.0% at feed1 and 23.5% at feed2, which does not meet the design requirement. Center frequencies were 8.86GHz for feed1 and 8.83GHz for feed2. Fig 3.6 shows the result of the simulated S-parameters.

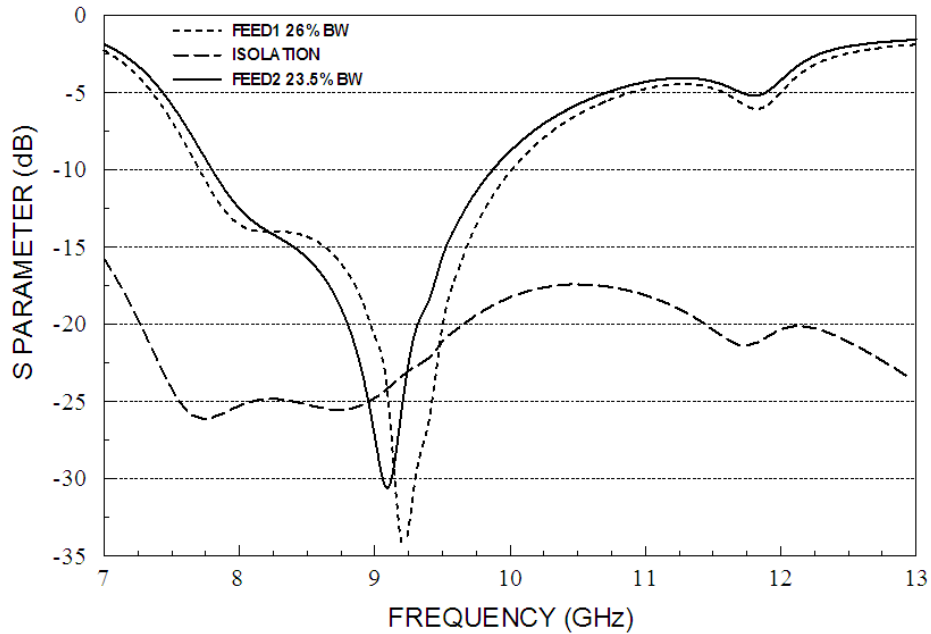


Fig 3.6 S-parameter of the antenna with stripline feed (narrowband)

In microstrip design, most of the fields from feed line are distributed towards single ground plane. However, adding a ground plane for this stripline design weakens the field distribution, in

which they spread out to two different ground planes, resulting in a low coupling through aperture. To overcome this problem, the model should be modified to keep most of the field distribution towards upper ground plane.

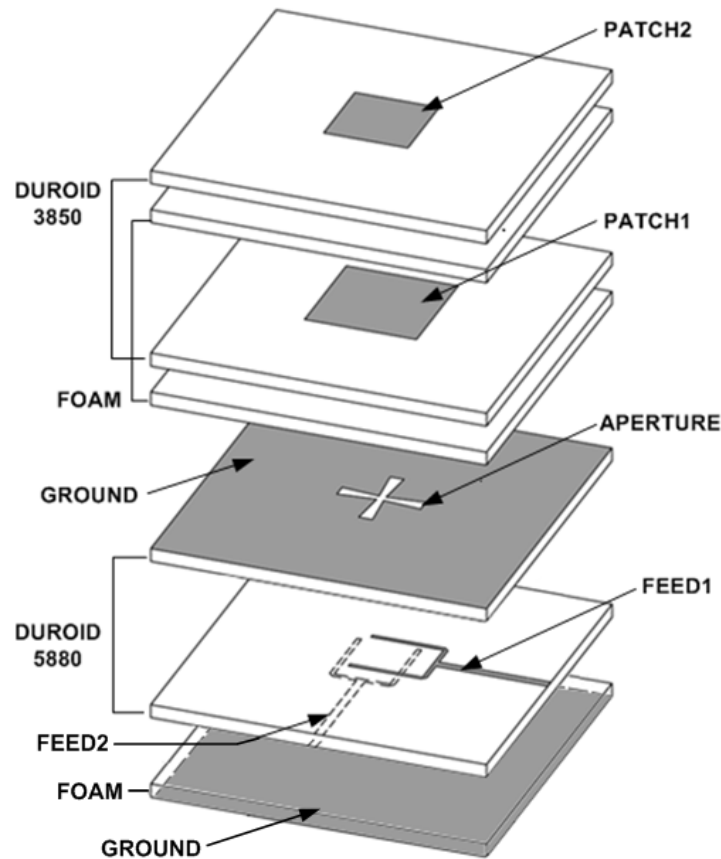


Fig 3.7 Geometry of aperture coupled stacked patch antenna with bowtie apertures and dual offset stripline feed lines

To redesign the stripline feed with stronger coupling through aperture, 4.8mm foam was added between the feed substrate and bottom ground plane. As there was ground added to design, feed line thickness had to be modified. Geometry of stripline feeding antenna design is shown in Fig 3.6 and Table 3.4 shows new feed line thickness.

Table 3.4 Thickness with real and imaginary impedances of stripline

Impedance	Thickness (Value)	Impedance	Thickness (Value)
50 Ω (feed1)	1.578mm (49.98 + j0.73)	50 Ω (feed2)	3.3mm (50.01 – j2.68)
70.7 Ω (feed1)	0.867mm (70.71 – j0.49)	70.7 Ω (feed2)	1.926mm (70.71 – j1.91)
100 Ω (feed1)	0.403mm (100.0 – j1.215)	100 Ω (feed2)	1.013mm (99.99 – 1.93)

After the simulation, bandwidth results were 43% at feed1 and 44% at feed2. Center frequencies were 9.89GHz for feed1 and 9.87GHz for feed2. For resonant frequency, isolation between both feeds was below 20dB. S-parameter and VSWR plot is shown in Fig 3.8. Finalized design parameters are given in Table 3.5.

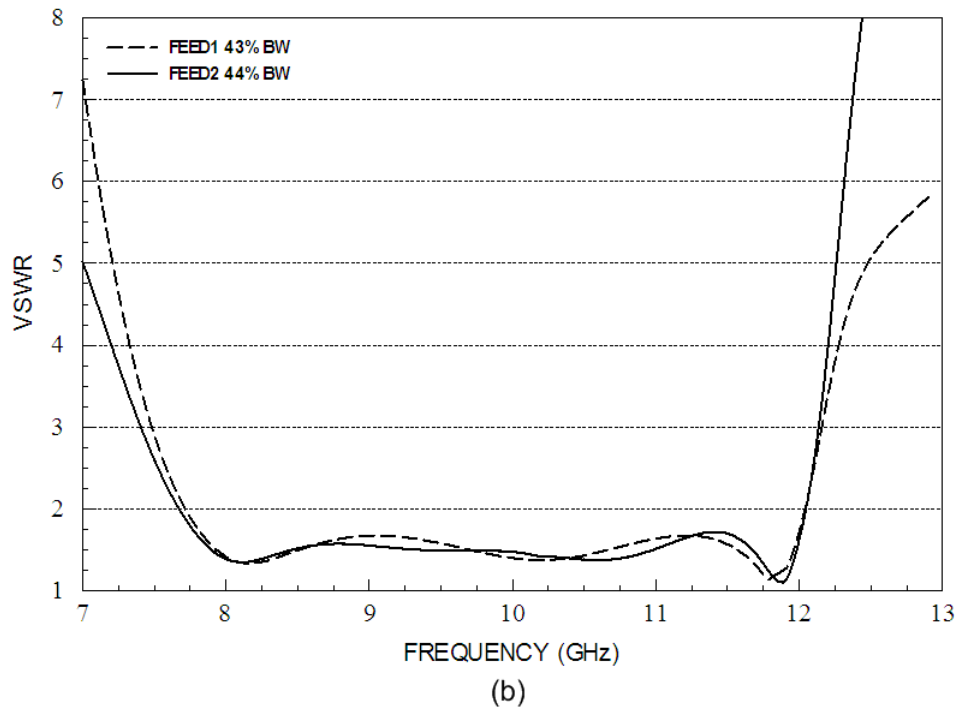
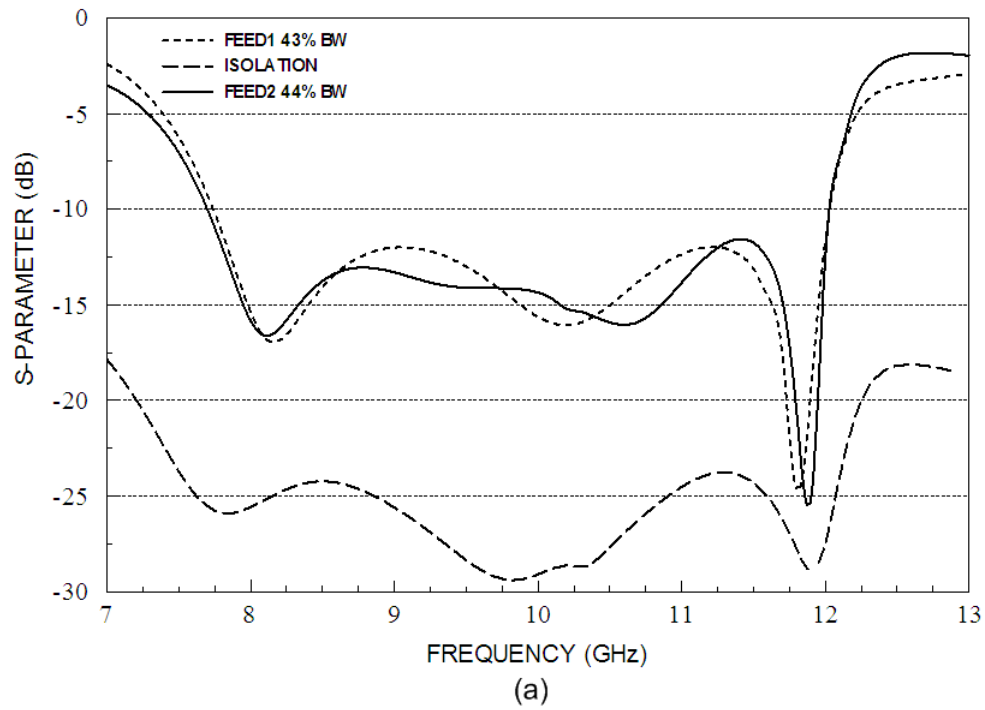


Fig 3.8 S-parameter, fig (a) and VSWR, fig (b) of the antenna with stripline feed (broadband)

Table 3.5 Variable used for the stripline feed design (Final value)

Variable	Value	Variable	Value
Height of feed 1 substrate (h_feed1)	0.508mm	Feed 1 matching stub length (L_stub1)	1.98mm
Height of feed 2 substrate (h_feed2)	0.508mm	Feed 2 matching stub length (L_stub2)	2.07mm
Height of patch 1 substrate (h_ant1)	1.6mm	Aperture 1 length (L_slot1)	9.75mm
Height of patch 2 substrate (h_ant2)	3.2mm	Aperture 1 end-width (w_slot1)	1mm
Feed 1 width (100 Ω) (f1w_100)	0.403mm	Aperture 1 mid-width (mid_slot1)	0.6mm
Feed 1 width (50 Ω) (f1w_50)	1.578mm	Aperture 2 length (L_slot2)	10mm
Feed 2 width (100 Ω) (f2w_100)	1.013mm	Aperture 2 end-width (w_slot2)	1mm
Feed 2 width (50 Ω) (f2w_50)	3.3mm	Aperture 2 mid-width (mid_slot2)	0.6mm
Offset feed 1 separation (d_off1)	2.5mm	Patch 2 (L_p1)	10.2mm
Offset feed 2 separation (d_off2)	2.5mm	Patch 2 (L_p2)	11.3mm
Mitered T-Junction Feed1 (T1_mitered)	0.2015mm	Mitered T-Junction Feed2 (T2_mitered)	0.5065mm
Height of bottom foam (h_foam)	4.8mm		

CHAPTER IV

DESIGN OF PHASED ARRAY ANTENNA

Stacked patch antenna has attractive features for an array configuration because it can be used without the need for increased element spacing and the associated grating lobe problem since this design does not increase the surface area occupied by the elements and its radiation pattern remains symmetrical over the operating band [1]. For an antenna array, microwave feed network is often used to regulate the amplitude and phase of the radiating elements to control the beam scanning properties. Thus selecting and optimizing the feed network is the critical requirement of the phased array antenna design.

Many aperture coupled stacked patch phased array antenna have been studied with different kind of feed lines in order to achieve their specific goals such as large phase shift, high isolation between dual polarizing feeds, performance comparison, or steering function built in [21-23]. One of the researches presented steering function built in with the introduction of additional path length of coaxial cable to tilt the beam up to 27° [6]. The problem associated with phased array antenna can be beam distorting with scan angle, in which results in spread of the beam shape, gain reduction, and high level of grating lobe [6].

An unequal Wilkinson power divider with the defected ground structure was designed to have 4:1 power distribution [24]. Unequal power divider is useful to excite un-uniform power distribution on radiating elements in array antennas. In [25], an ultra-wideband (UWB) power divider formed by installing a pair of stepped-impedance open-circuited stubs and parallel-coupled lines to two symmetrical output ports was designed and analyzed to achieve 3.1 to

10.6GHz UWB range. In addition, a novel Wilkinson power divider with great performance above X-band was presented in [26], and it uses opening up the two output branches by circular shape and connecting the resistor to ends of the branches via $\lambda/2$ length of 50Ω transmission line. Even though this paper, [26], is designed in narrowband, but the performances of power splitting and loss has good characteristics. A wideband 12-way planar power divider/combiner with low insertion loss less than 1dB was designed to have good characteristics over the band of 10 to 13GHz [27]. Many of the power divider design require resistors connected between output ports in order to isolation, but for the stacked antenna application it is hard to add any materials which can cause height difference between stacked elements.

IV.1 DESIGN OF FEED NETWORK

For the most common design, corporate feeding network is widely used as shown in Fig 4.1. The fundamental configuration of a one-dimensional parallel feed consists of a branching network of two-way power dividers in which if the distance from the input port to each element is identical, the beam position is independent when the frequency and the feed is broadband [1]. By incorporating line extensions for each element, the beam direction can be controlled to desired angles. The advantage of this design includes simpler design, flexible element spacing and broad bandwidths. However, the disadvantage is that it requires longer transmission lines between radiating elements and the input port, and the insertion loss of the feed network can be large [1]. This design of the feed network consists of identical power dividers and quarter-wave transformers, which are generally employed to match impedance at the junction of power divider.

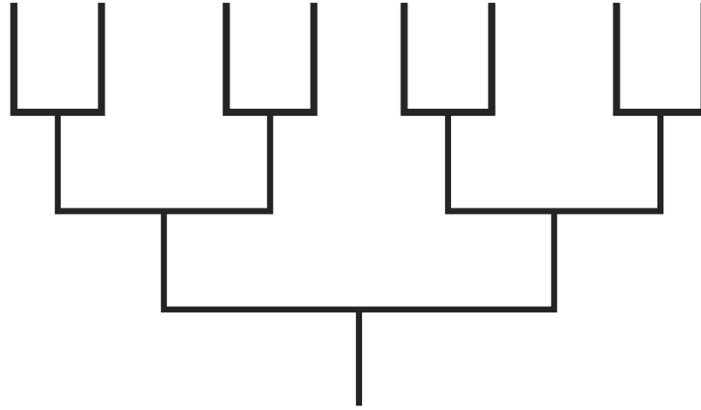


Fig 4.1 Basic one-dimensional parallel feed networks

Equal power dividers will generate 3dB power from input port to two output ports. It requires T-junction and microstrip bending (MBEND) modification to generate low insertion loss at the input port. Mitered T-junction and microstrip bends were applied in order to have low reflection and insertion losses. Experimental study of microstrip bends has been done to find out what kind of bending techniques are useful in different antenna environments [28]. The mitered microstrip bends and T-junction of 3dB power divider are shown in Fig 4.2.

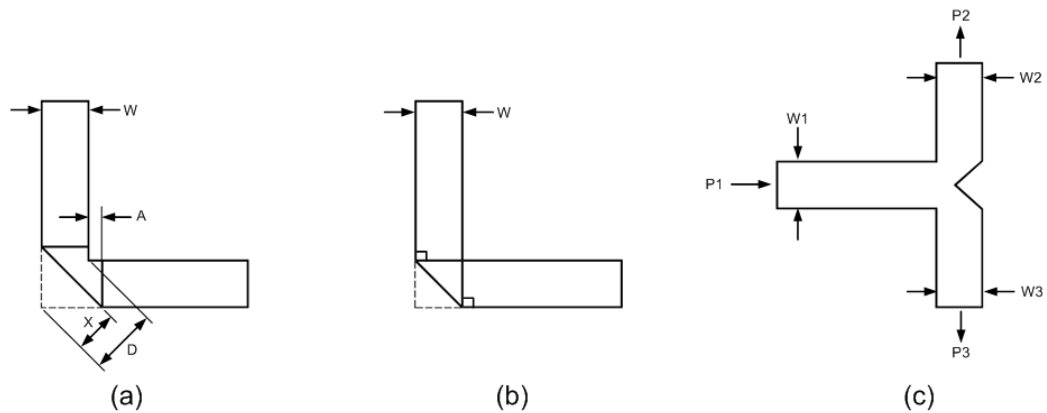


Fig 4.2 (a) Mitered MBEND and (b) 90° right angle MBEND, and (c) Mitered T-Junction

Definitions of the MBEND dimensions are following:

$$D = \sqrt{2} \cdot W$$

$$X = D \cdot \left(0.53 + 0.65e^{-1.35\frac{W}{H}} \right), \text{ for range } \frac{W}{H} \leq 2.75, \epsilon_r \leq 25,$$

$$A = \sqrt{2} \cdot \left(X - \frac{D}{2} \right)$$

Mitered MBEND and 90° right angle MBEND were compared by designing two-way power divider, 50Ω input to two 100Ω outputs, to see the differences in their losses, and the result in Fig 4.3 shows that mitered MBEND two-way power divider has better return losses on specific frequency range, but for the broadband side of view, 90° right angle MBEND had over 30dB stable return losses. Therefore, the 90° right angle MBEND was used for whole design.

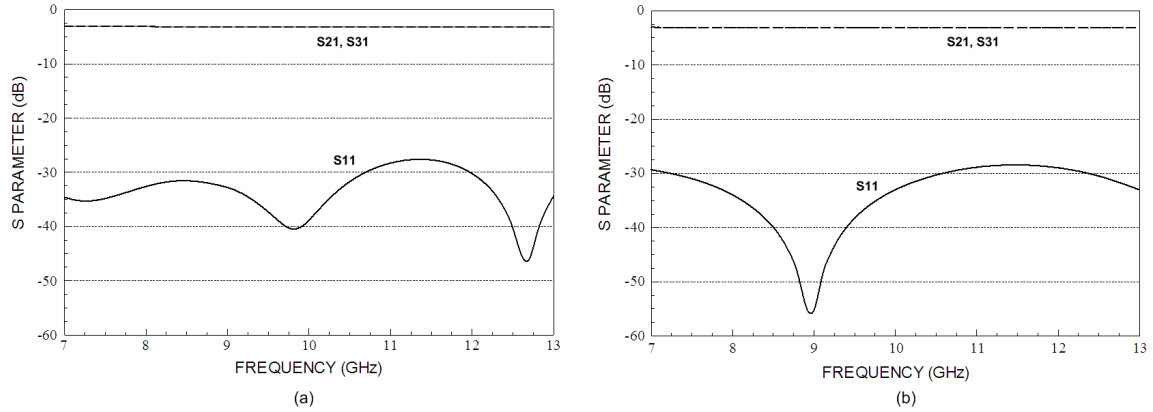


Fig 4.3 S-parameter of two-way power divider with (a) Mitered MBEND and (b) 90° right angle MBEND

In the design, realizable high characteristic impedance feed line should be used to minimize the feed line degradation [1], so 50Ω input to 140Ω output was also tested. 140Ω transmission line thickness for feed1 was found to be 0.147mm, which is very thin line that might cause defect in

etching process. As shown in Fig 4.4, 100 Ω output two-way power divider had lower reflection loss than 140 Ω output power divider. The advantage of 50 Ω to 100 Ω power divider is that it does not require a quarter-wave transformer to match between input and output ports. Therefore, 50 Ω to 100 Ω power divider and 90° right angle microstrip line bend were chosen for the array feed network.

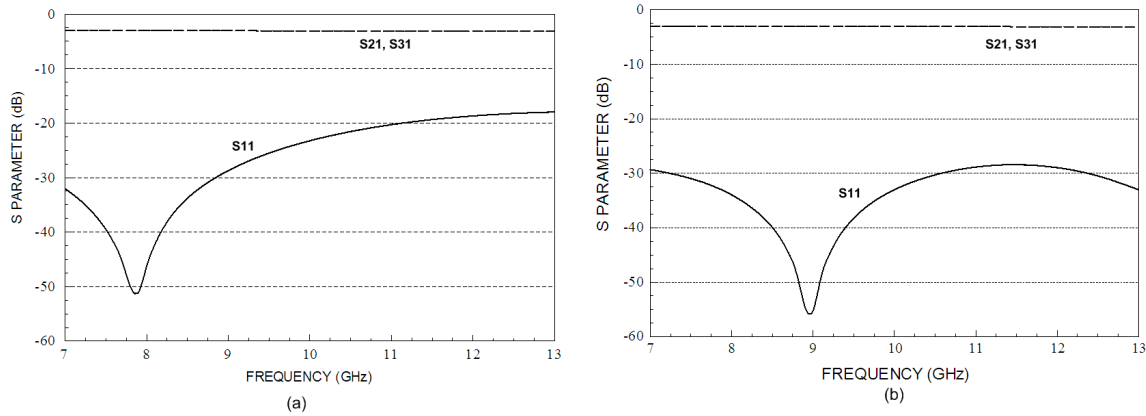


Fig 4.4 S-parameter comparison of 50 Ω input to (a) 140 Ω output and (b) 100 Ω output of two-way power divider

The design of the array antenna will have 3x2 configurations with 1:2:1 power weighting distribution to reduce complicated feed lines and grating lobe. Process of designing one 50 Ω input to six 50 Ω input of dual-offset patch feed line is in following: 50 Ω to 100 Ω equal two way power divider was used to have 3dB power division, and two output 100 Ω lines were transformed to 50 Ω using 59.1 Ω and 82.74 Ω multi-section quarter-wave transformer. These two power divider and multi-section quarter-wave transformer are used repeatedly to reach six outputs (four 9 dB outputs and two 6 dB outputs). In this design, all of the multi-section quarter-wave transformers and 3 dB equal power dividers are identical which it makes the design simpler. Fig 4.5 shows a design of power divider and multi-section quarter-wave transformer and

Fig 4.6 shows full structure of corporate-fed array network design. Variables for the array feed network are shown in Table 4.1.

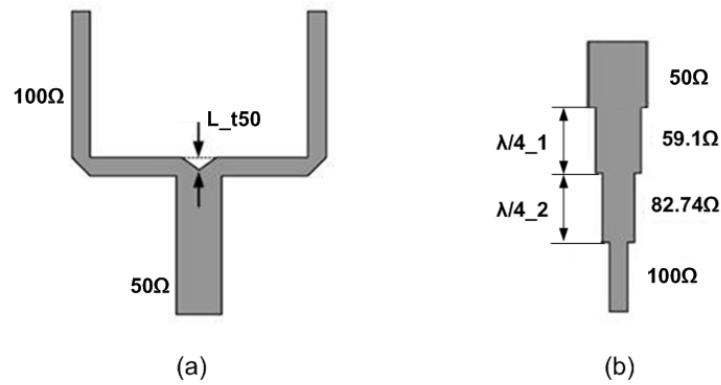


Fig 4.5 (a) 3-dB equal power divider and (b) multi-section quarter-wave transformer

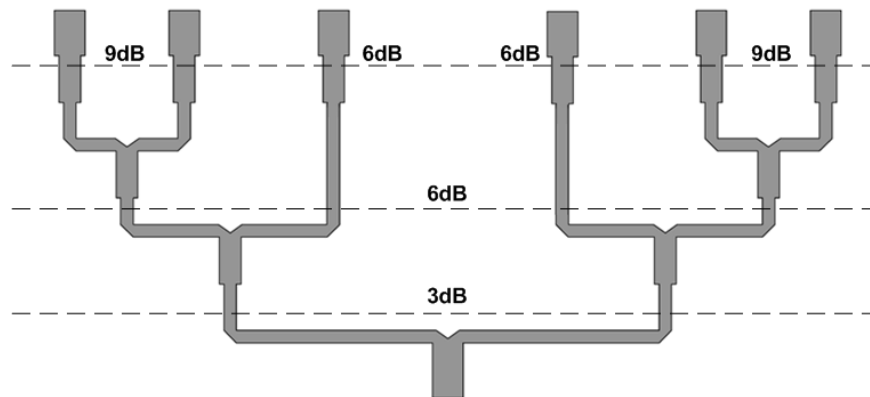


Fig 4.6 Six-element weighted corporate-fed array network

S-parameters for power divider and 100 Ω to 50 Ω transformer line are shown in Fig 4.7. The feed2 lines are thicker which means that they have more loss than feed1, but the 3dB power divider worked very well in the range around 3.02~3.2dB for all X-band frequencies. A completed full structure of feed line layout will be presented at Chapter IV section 2.

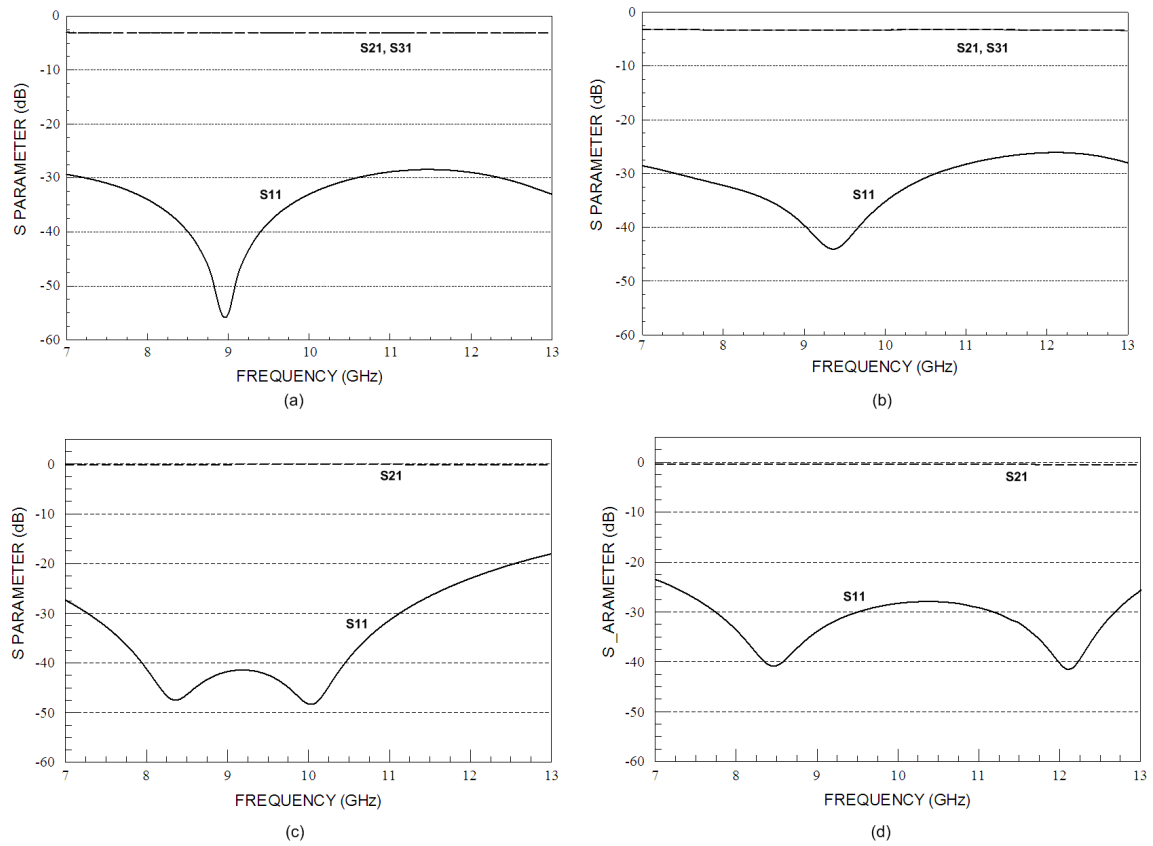


Fig 4.7 S-parameter for 3 dB equal power divider, fig (a) and (b), and 100 Ω to 50 Ω transformer, fig (c) and (d), for the corporate-fed array feed. Fig (a) and (c) are feed1 and (b) and (d) are feed2

Table 4.1 Variables used for corporate-fed array network

Variable	Value	Variable	Value
Feed 1 width (100 Ω) (f1w_100)	0.403mm	Feed 2 width (100 Ω) (f2w_100)	1.013mm
Feed 1 width (82.74 Ω) (f1w_82.74)	0.629mm	Feed 2 width (82.74 Ω) (f2w_82.74)	1.497mm
Feed 1 width (59.1 Ω) (f1w_59.1)	1.201 mm	Feed 2 width (59.1 Ω) (f2w_59.1)	2.57mm
Feed 1 width (50 Ω) (f1w_50)	1.578mm	Feed 2 width (50 Ω) (f2w_50)	3.30mm
Quarter-wavelength of 82.74 Ω feed1 ($\lambda_1/4_1$)	5.42mm	Quarter-wavelength of 82.74 Ω feed2 ($\lambda_2/4_1$)	5.82mm
Quarter-wave length feed1 59.1 Ω feed1 ($\lambda_1/4_2$)	5.44mm	Quarter-wave length feed1 59.1 Ω feed2 ($\lambda_2/4_2$)	5.73mm
Feed 1 mitred T-Junction length of 50 Ω to 100 Ω power divider (L1_t50)	0.8mm	Feed 2 mitred T-Junction length of 50 Ω to 100 Ω power divider (L2_t50)	2.2mm

IV.2 DESIGN OF PHASED ARRAY ANTENNA

Several different radiating element distances, (d), of 3x2 planar array were simulated to study what distance would satisfy the requirements and also have best radiation patterns. The distances were simulated from 0.5λ to 1.0λ with 0.1λ increments. Binomial relative amplitude of 1:2:1 weighted power distribution was applied in order to reduce the grating lobes. Binomial arrays with element spacing equal or less than 0.5λ have no side lobes [2], but unfortunately the gap between elements were not enough for the dual polarization design. Also they have very low minor lobes compare to other array types such as uniform and Dolph-Tschebyscheff amplitude designs, but they exhibit larger beamwidths [2]. Binomial arrays do not have closed-form express for a half power band width (HPBW) and a directivity (D) of any spacing between elements [2], so it only can be calculated from the measured radiation patterns. Even though this is a planar array, the design will be simulated and fabricated as linear array, since the testing environment is suitable for positioning the antenna in accurate degree. Test simulation was done separately for 0° , 30° and 15° scan angle. 15° scan angle is in y-direction which has 2 linear elements layout, and 30° scan angle is in x-direction which has 3 linear elements. The phase shift was calculated using equation (4). Equations (5) and (6) are for planar array design with two different scan angles for both x- and y-directions.

$$\beta = -kd \cos \theta_o \quad \text{- Linear array [2]} \quad (4)$$

$$\beta_x = -kd_x \sin \theta_o \cos \phi_o \quad \text{- Planar array [2]} \quad (5)$$

$$\beta_y = -kd_y \sin \theta_o \sin \phi_o \quad \text{- Planar array [2]} \quad (6)$$

For 15° and 30° scan angles, phase shift (β) angles were -51.25° and -99° respectively. Because the simulated radiation patterns shifted about 12° for 15° scan angle and 27° for 30° scan angle only, -67.72° (20° scan angle) and -113.57° (35° scan angle) phase shifts were applied to achieve the desired beam scan angles. From now on, even though 20° and 35° scan angle phase shift were used, it will be stated as 15° and 30°.

As a result, 0.55λ to 0.58λ gave the best outcome with higher than 20dB side lobe level (SLL) at 0° scan and around 10dB at 30° scan. Although 0.5 to 0.54λ had acceptable radiation patterns, the space for feed lines was not sufficient to increase coupling between feed lines. Above 0.58λ distance, the array resulted in less SLL value which was below 20dB at 0° scan and 8dB at 30° scan. As the design requires precise alignment technique with different layers (8 layers total: 2 patches, 3 foams, 2 substrates and 1 ground plane), simulated SLL value should be preserved high as possible to avoid error during fabrication. Therefore, the element distance of 0.55λ , which is 17.37mm at 9.5GHz, was chosen and 6.27mm gap will be used for feed lines with around 20dB SLL at 0° scan and 10dB SLL at 30° scan.

Before choosing 3x2 planar array design, a 4x2 design was considered since more elements can achieve higher beam scan angle and narrower beam width. However, the 4x2 design requires very complicated feed line structure for dual polarization, and longer lines had higher loss that caused un-acceptable reflection and insertion loss. Moreover, the design was too bulky, with dimension of 300mm by 300mm.

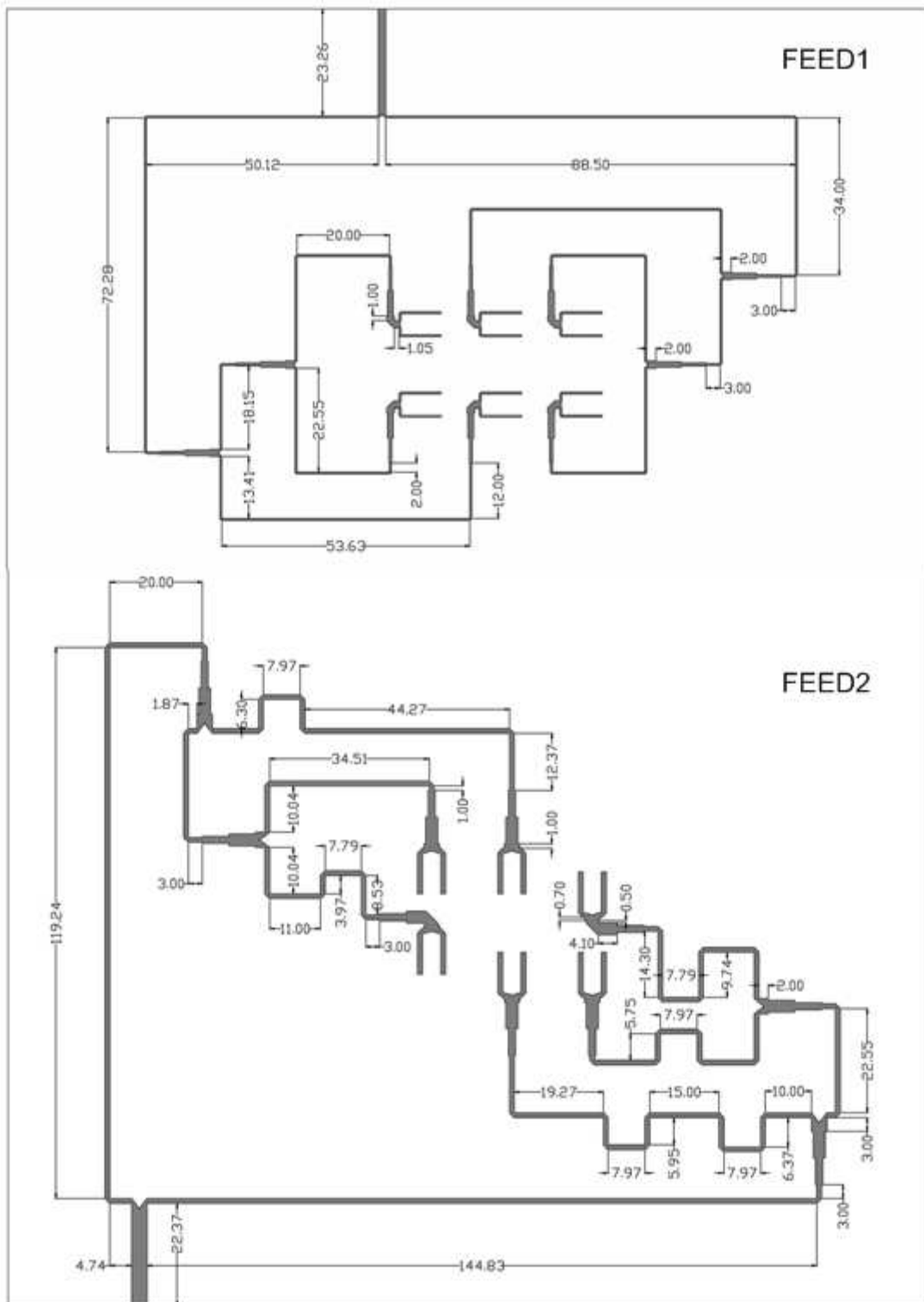


Fig 4.8 Design and dimension of dual feed lines at 0° scan angle

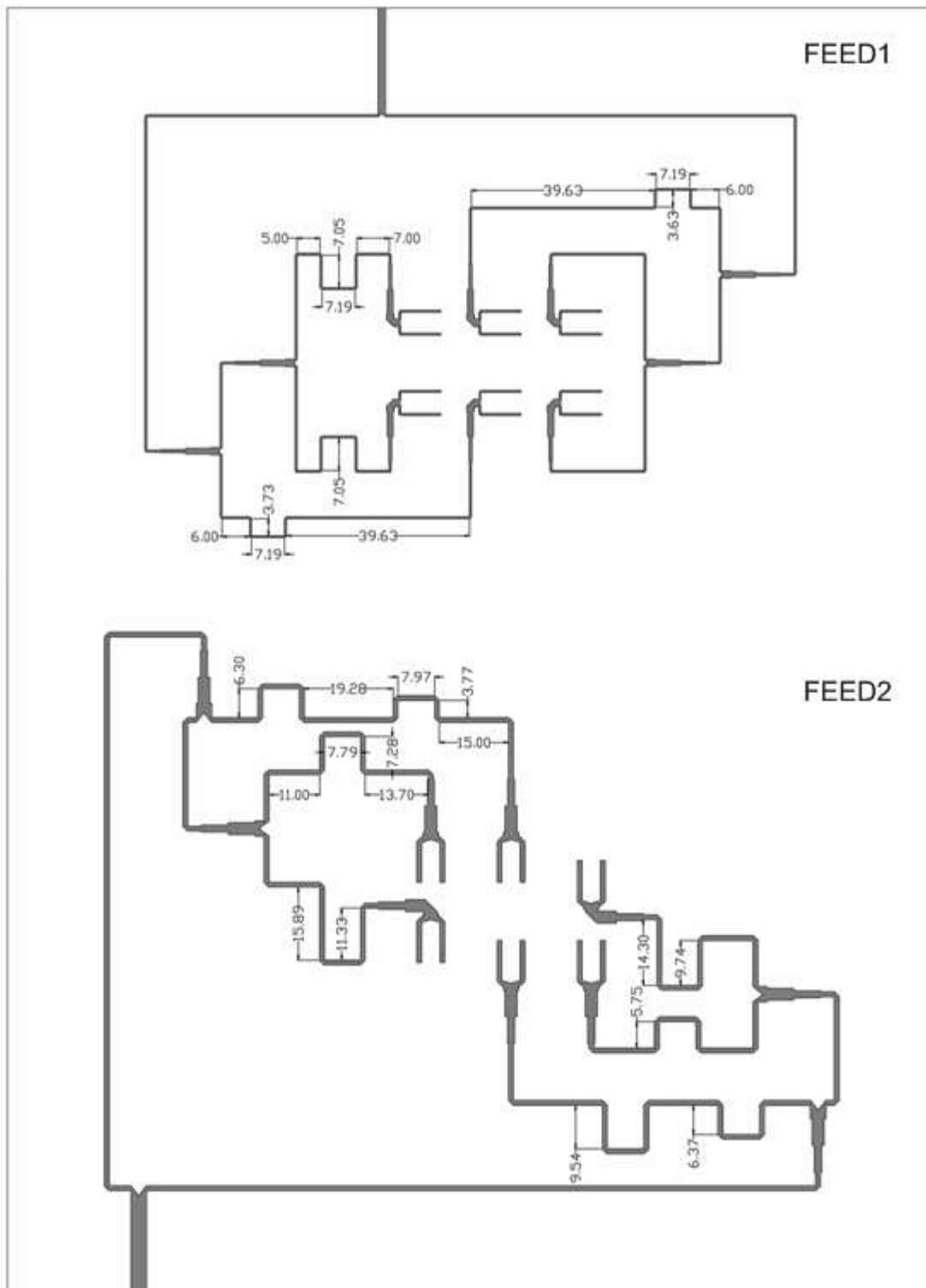


Fig 4.9 Design and dimension of dual feed lines at 30° scan angle

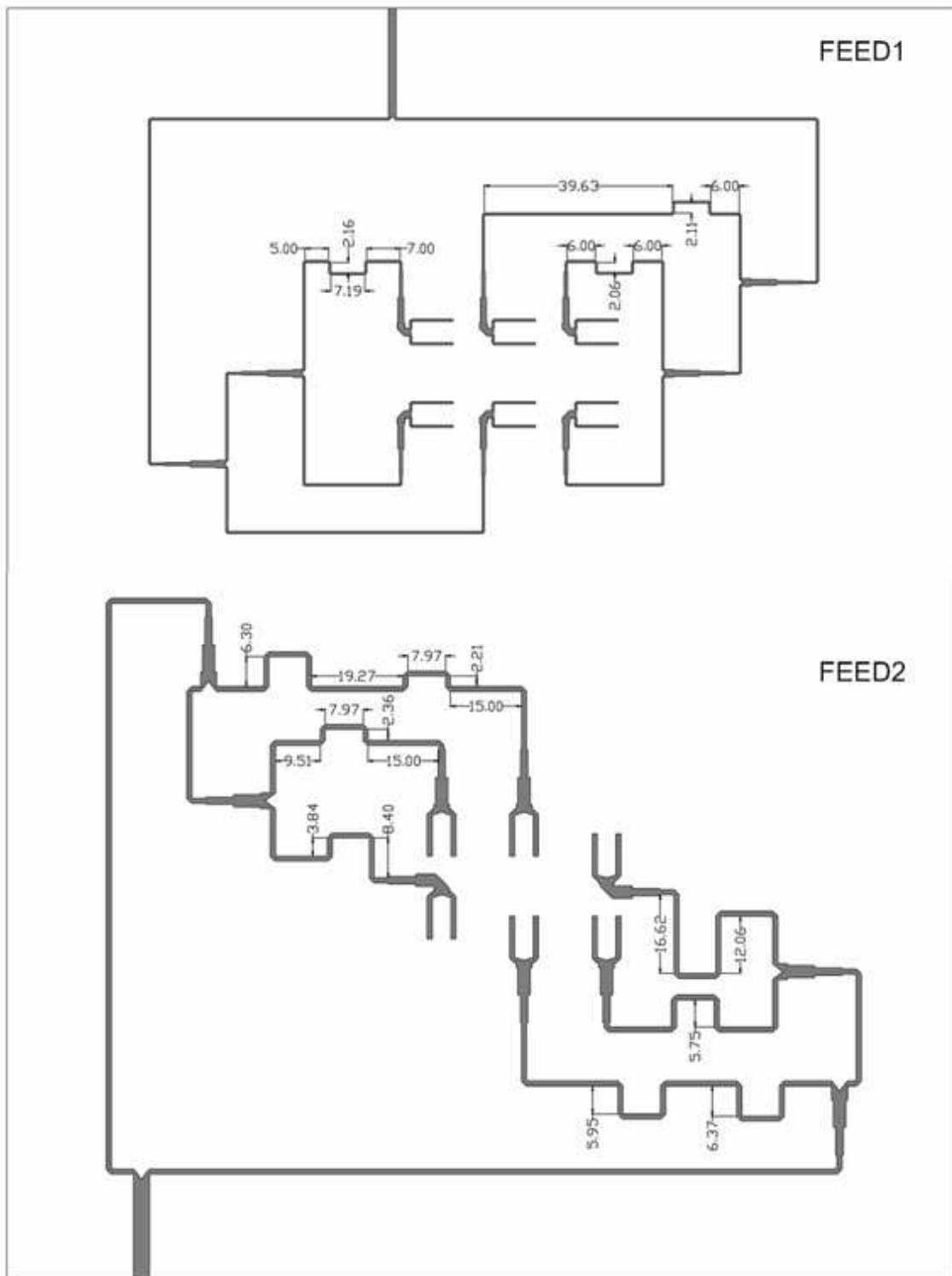


Fig 4.10 Design and dimension of dual feed lines at 15° scan angle

At first, 0° scan angle 3×2 planar array was designed, and 15° and 30° scan angles were adopted to see whether the phase differences are well distributed throughout the desired frequencies. 0° , 30° , and 15° scan angle array feed line structures with dimensions are shown in Figs 4.8, 4.9 and 4.10, respectively.

Feed1 is design to feed radiating patches from left to right which are in same directions. Feed2, however, has thicker line widths that didn't have enough space to feed all the elements in the same direction. As Fig 4.8 shows, half of feed2 lines were fed top to bottom and other half are in opposite direction. This design required 180° phase shift at half of the lines to achieve the same feeding direction, and it resulted in unstable insertion loss for each output lines.

Feed2 was re-designed to have all dual-offset feeding lines in same direction despite of space, but coupling between lines created more unstable ripples at insertion loss than previous design. Therefore, design with required 180° shift was used. Each feed lines have symmetric design that unspecified dimensions can be found or predicted by the other half side of the feed lines.

After the feeding direction was chosen, feed line length was designed to have the shortest as possible to avoid line loss and to have smaller size. The phase of each output lines within X-band had offset by more than 10° . If the array is for narrowband, the feed lines can be short, because the phase shift only needs to be set in narrow frequency bands. However as this array antenna is for wideband application, desired phase would have to be similar in 3 to 4GHz frequency bands.

By simulating different lengths of feed lines where the phase shifting will be placed, it was found that the line length had to be at least $2\lambda_0$ (60mm) at the output line, because longer lines have more wavelength response through wide frequency range. With longer line lengths, phase difference was only off by around 3° for entire X-band, which was acceptable. Figs 4.11 and 4.12 show the phase of each output lines (Feed1) for both short and long feed lines at 0° and 30° scan angle, respectively. In Fig 4.11 (a), feed1 lines phase tuned to be same at 9GHz, but dotted lines in plot have more wavelength responses than solid lines, except that phases were same at only certain frequencies. The solid and dotted lines represent the divided each three feed lines from first power divider of input port. Fig 4.12 (a) shows the result in bigger phase difference in X-band when 30° angle scan phase shift is applied. In Fig 4.11 (b), longer feed lines have exactly the same phase through the entire X-band, and beam scan angle of 30° phase shift also has a similar wavelength response in X-band. These can be verified in Fig 4.12 (b). Output line lengths where phase shifting applies are in the following: a short line was about 25mm ($0.8\lambda_0$) and a long line about 60mm ($2\lambda_0$).

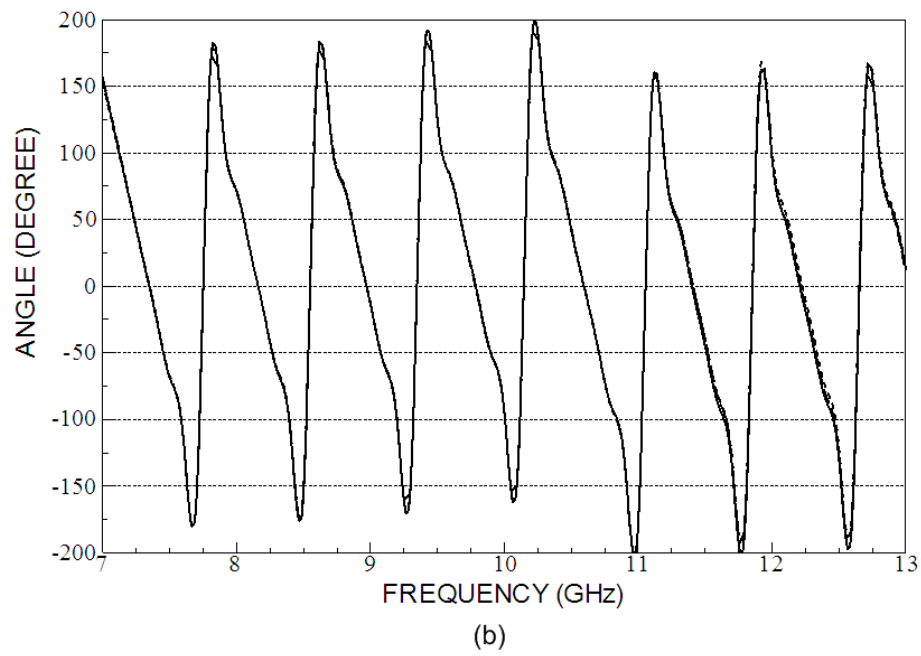
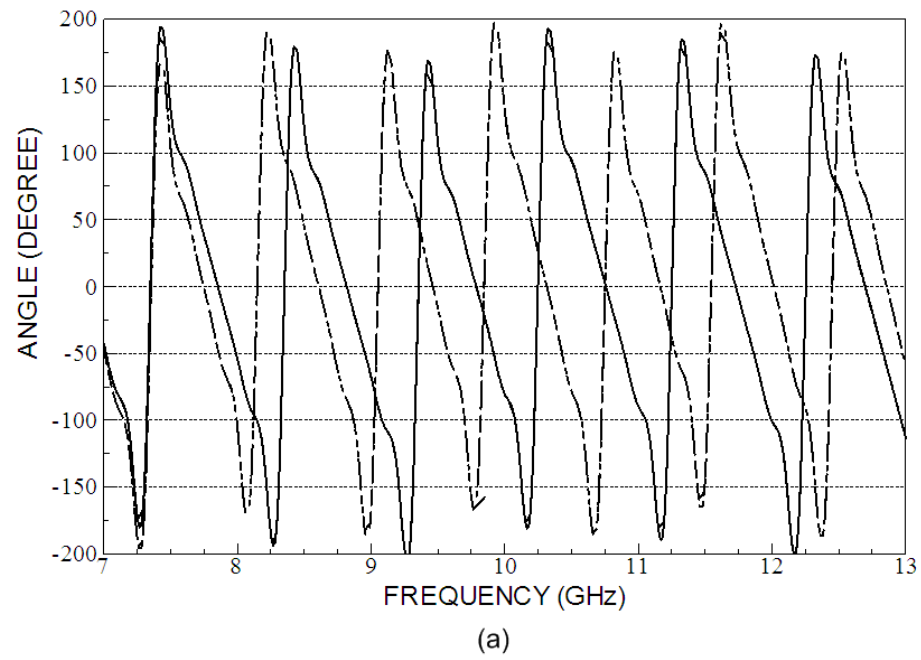


Fig 4.11 (a) Phase of each output lines for short and (b) long feed lines at 0° angle scan (No phase shift)

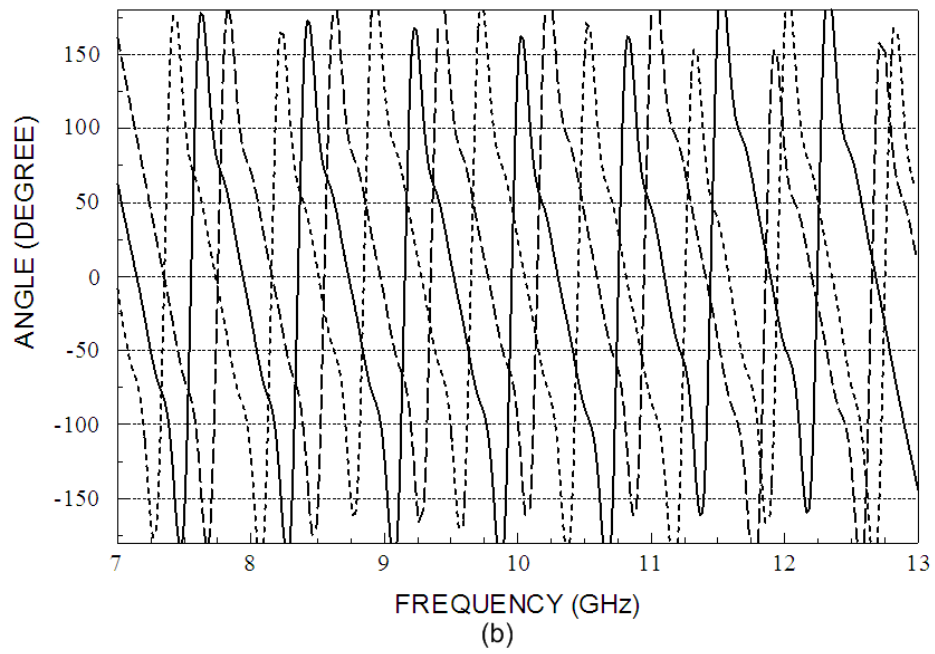
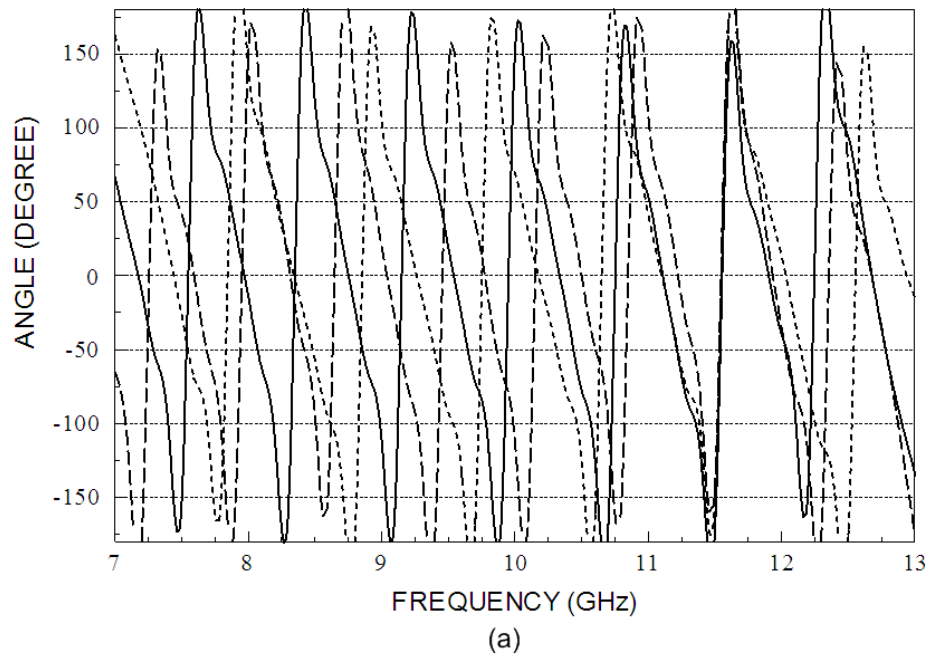


Fig 4.12 (a) Phase of each output lines for short and (b) long feed lines at 30° angle scan (-113.57° phase shift)

Finally, feed lines are optimized individually to have the least coupling between lines and to avoid unexpected bouncing of insertion loss. S-parameter for the full structure of the corporate-fed array feed network with 0° angle scan capability is shown in Fig 4.13, and both feed line average insertion losses are around 6 to 7dB and 9 to 10dB, which is about 3dB difference. Also the result shows that feed1 has more stable insertion loss because feed2 network has a slightly higher insertion loss caused by line loss and coupling through the structure due to their thicker lines. Since the gap between elements is 6.3mm, little coupling effect between lines cannot be avoided. When the built-in phased shifter by changing length is placed in order to tilt 0° and 30° , the insertion loss was increased due to line length increase and coupling. These increased insertion loss are inevitable, so the lines were again optimized to reduce any negative effects on the antenna performance.

Next step is to locate radiating elements and apertures to complete the array design. Figs 4.14 and 4.15 show geometry of a full structure and the top view of array design, respectively. The size of the antenna is 200 x 160 x 1.1mm.

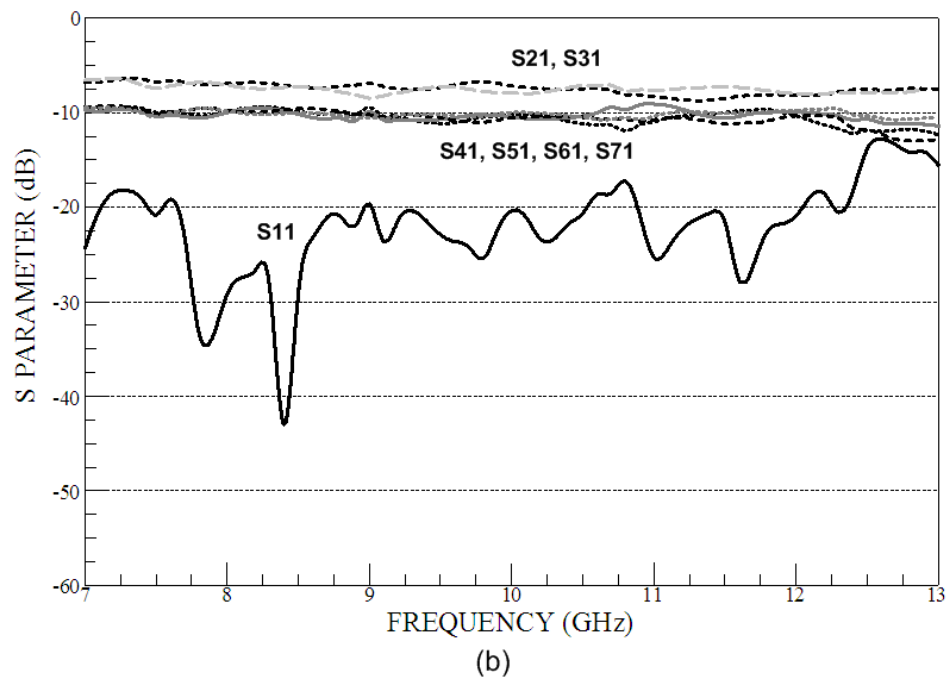
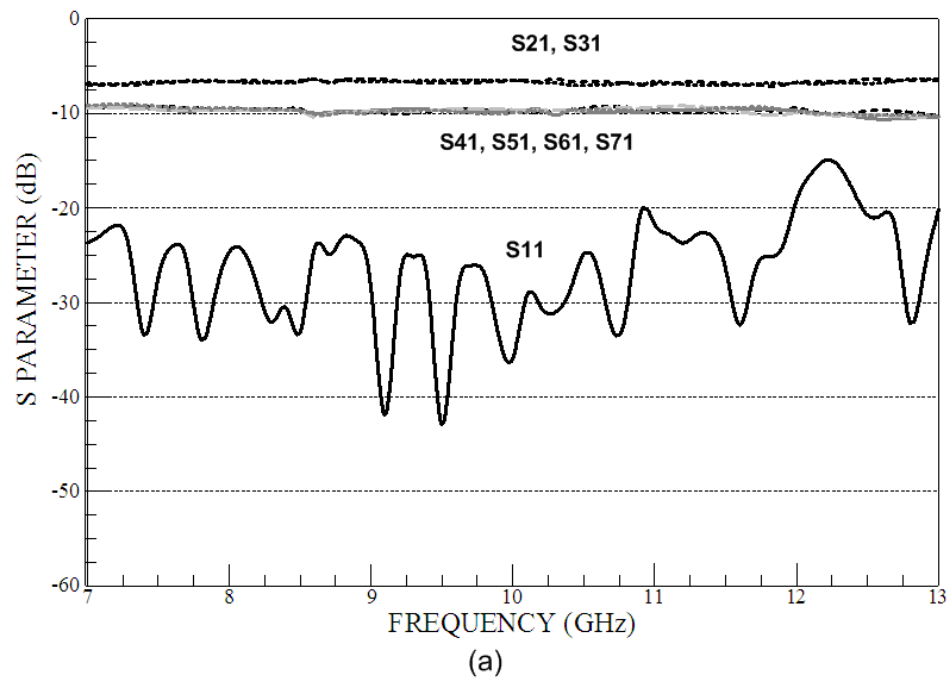


Fig 4.13 (a) S-parameter of feed1 and (b) feed2 of the array

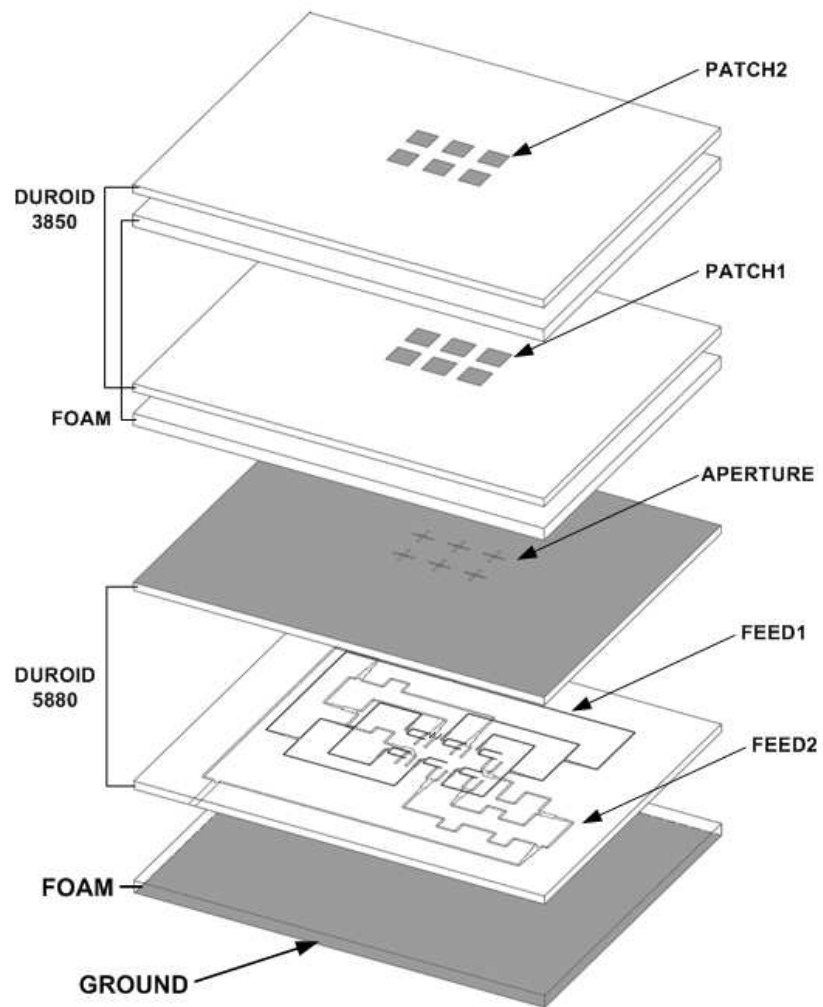


Fig 4.14 Geometry of a 3x2 phased array antenna

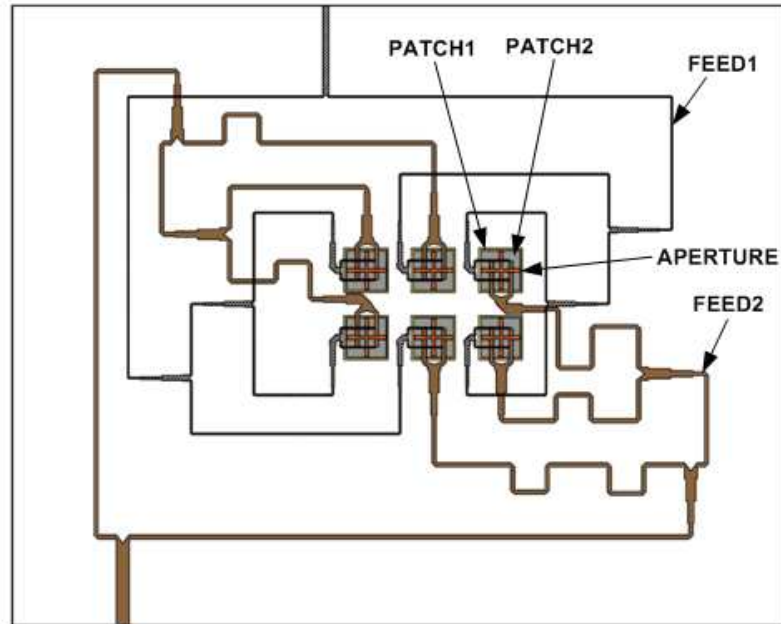


Fig 4.15 Top view of a 3x2 phased array antenna

Simulated S-parameter for each 0° , 30° and 15° angle scan array antenna are shown in Figs 4.16, 4.17, and 4.18 respectively. The detailed reading of the simulated result is listed in Table 4.2. As the array structure and phase shift increased feed line lengths, the reflection loss have changed that the bandwidth became narrower or wider than the single stacked patch antenna. Isolation between feed lines increased by 5 to 10dB than single stacked patch antenna since the feed lines cannot avoid crossovers. Simulated radiation pattern will be presented and compared with measured data in Chapter V.

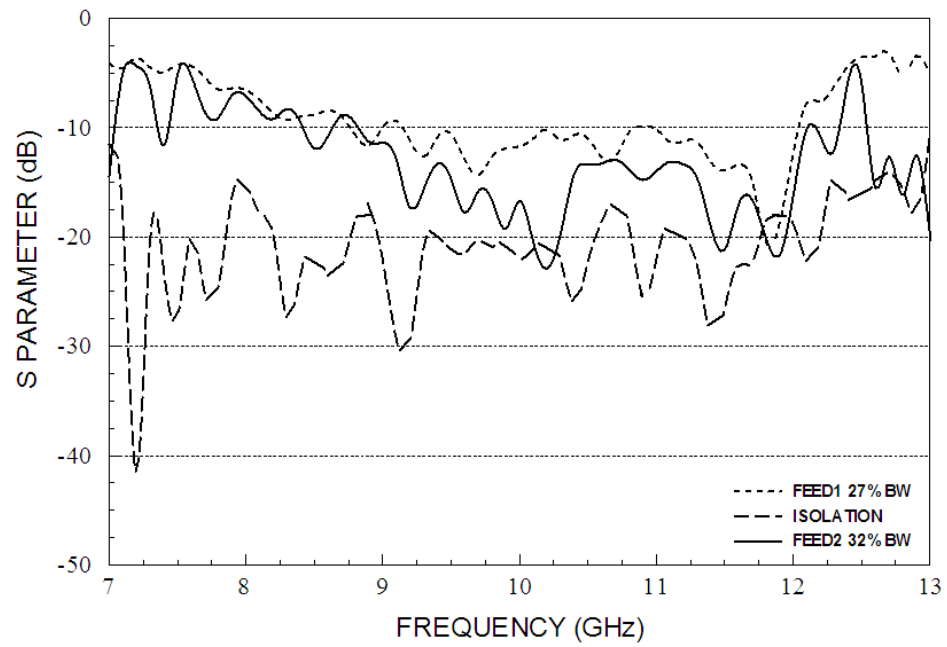


Fig 4.16 Simulated S-parameter of the 0° beam scan array antenna

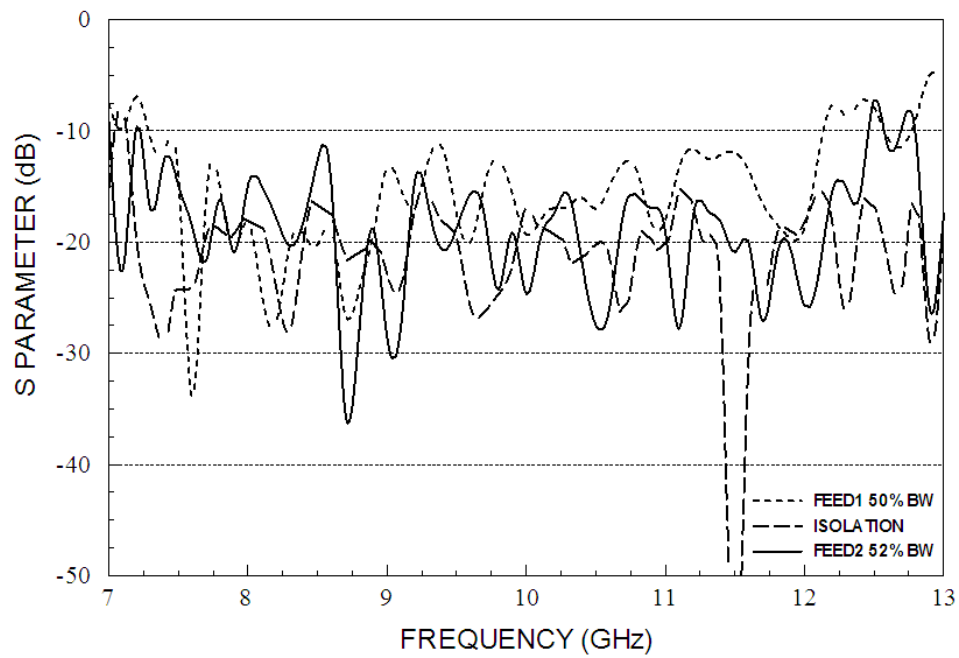


Fig 4.17 Simulated S-parameter of the 30° beam scan array antenna

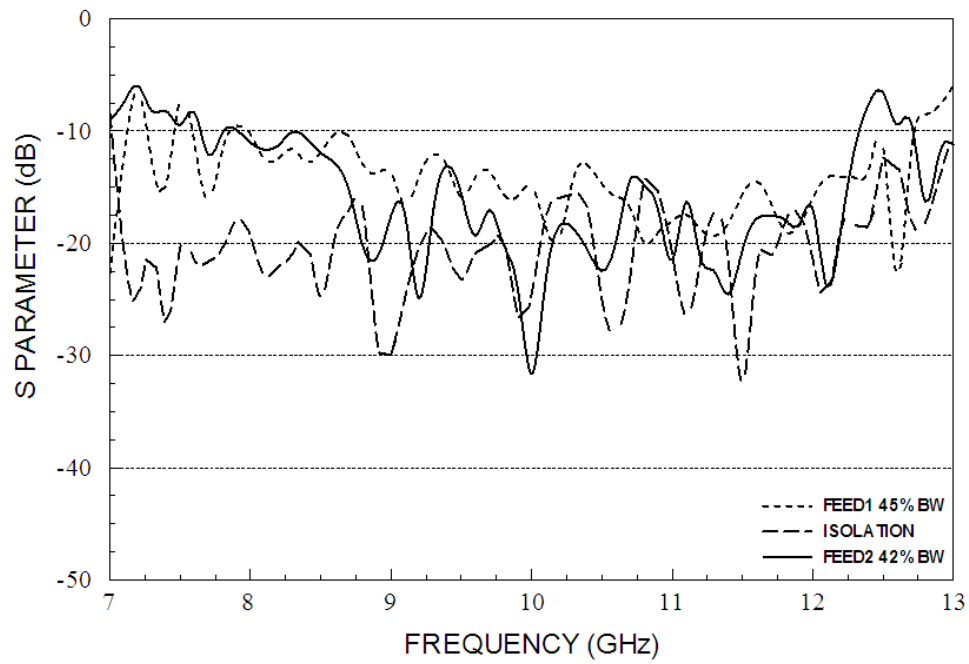


Fig 4.18 Simulated S-parameter of the 15° beam scan array antenna

Table 4.2 Simulated results of the stripline-fed phased array antenna

Beam Scan Angle	Feed #	Bandwidth	Center Frequency (GHz)	Operating Frequency (GHz)
0°	Feed1	27%	10.6	9.2 ~ 12.0
	Feed2	32%	10.6	8.9 ~ 12.3
30°	Feed1	50%	9.7	7.3 ~ 12.1
	Feed2	52%	9.85	7.3 ~ 12.4
15°	Feed1	45%	10.35	8.0 ~ 12.7
	Feed2	42%	10.15	8.0 ~ 12.3

CHAPTER V

FABRICATION AND TESTING

V.1 SINGLE STACKED PATCH ANTENNA (MICROSTRIP LINE-FED, STRIPLINE-FED)

The fabrication of antennas was done with the substrates and foams. For the best result, patches should be placed in the air or etched on the foam but could not be etched on foams. They were etched on RT Duroid 3850 which has a dielectric constant of 2.9 and a thickness of 2mil (0.0508mm) which is the thinnest substrate available.

High resolution negative film was used to etch the design to substrates. An actual picture of single antenna is shown in Fig 5.1. The circular dots on the edge of the substrates are used to align the substrates and a careful alignment process was used to eliminate any human errors. Because errors can occur in producing negative films, comparing the films with circled dots was very important process in fabrication.

Patches, apertures in the ground plane and the feed lines were etched to their specific substrates through photolithography, which is the process to remove selected parts of coppers on the substrate using a thin film. UV light was used to transfer design on the film to substrate. A series of chemical treatments etched away the coppers that were unprotected by the film.

After all the copper layers were etched away, substrates and foams were cut to have same dimension as the ground plane. A 3.5mm SMA connector was soldered to the upper ground

plane and to the input of feed line. Below feed line substrates, a 4.8mm foam was placed and a 26oz zinc plated steel was placed for the bottom ground plane. Again, the other end of the SMA connector was soldered to the bottom ground plane. On the top of the upper ground plane, a 3.2mm thick foam was layed down and the first patch Duroid substrate followed. Next, a 1.6mm thick foam was layed down and the second patch Duroid substrate was positioned. The foam had adhesive back on one side and the other side was attached by 3M spray adhesive [29]. The adhesive foam was assumed to have little effect on performance of the antenna.

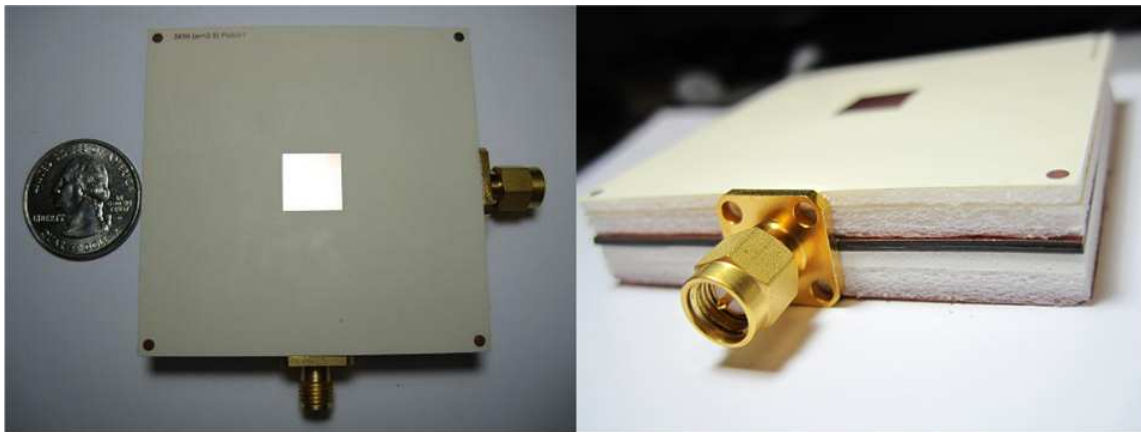


Fig 5.1 Actual picture of the single patch antenna

The isolation and VSWR of each feeds for simulated and measured value of the antenna with microstrip line feed are shown in Figs 5.2 and 5.3. The frequency range was shifted about 0.5GHz less than the simulated result, and the bandwidth was 42% from 7.3 to 11.2GHz with better than 25dB of isolation between two feeds. The radiation patterns of the microstrip line-fed aperture coupled stacked antenna at 9, 10 and 11GHz are shown in Fig 5.4 that “co-pol” is for E-plane measurements and “cross-pol” is for H-plane. Performance of linearly polarized antenna is

described as its principal E- and H-plane patterns in which the E-plane/H-plane contains the electric/magnetic-field vector and direction of maximum radiation [2]. The antenna gain of the dual feed antenna constructed was between 6 to 10 dBi for all frequencies measured. The antenna gain was higher than it was expected for a single antenna. The cross-polarization levels were about 15 dB or greater than the main beam, and the antenna has good isolation. The HPBW can be calculated from -3 dB value of its maximum of radiation pattern. The measured HPBW values were $85^\circ \sim 99^\circ$ for both feedlines which exhibit very wide beam and no minor lobes.

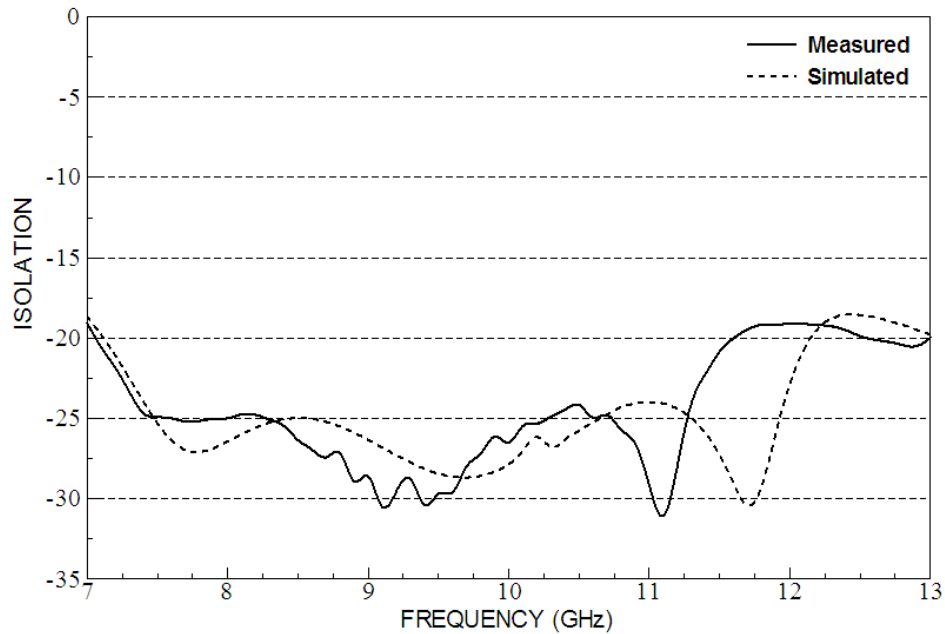


Fig 5.2 Isolation comparison of the antenna with microstrip line feed

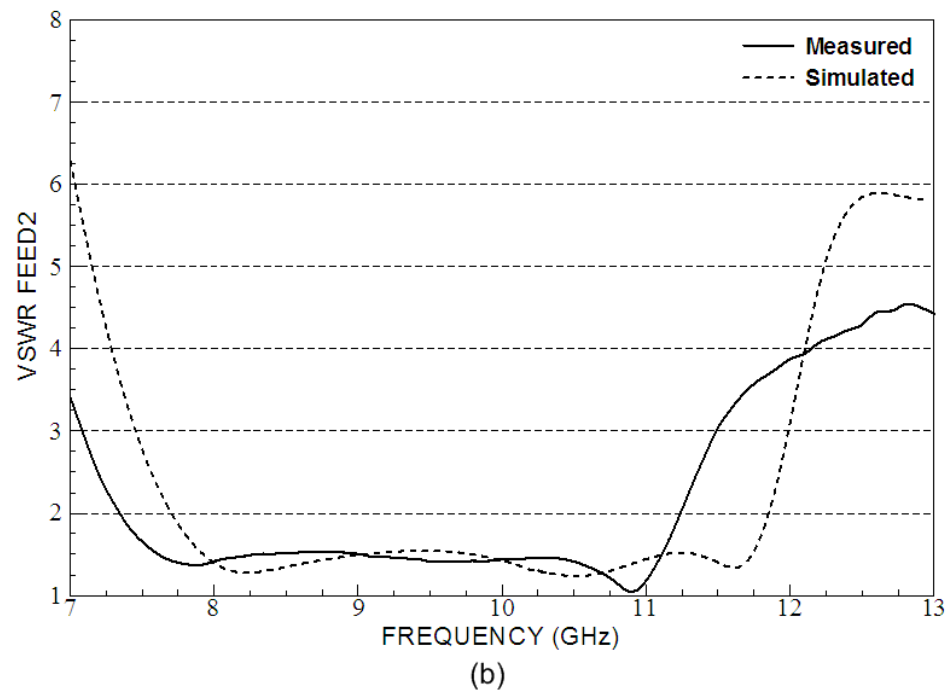
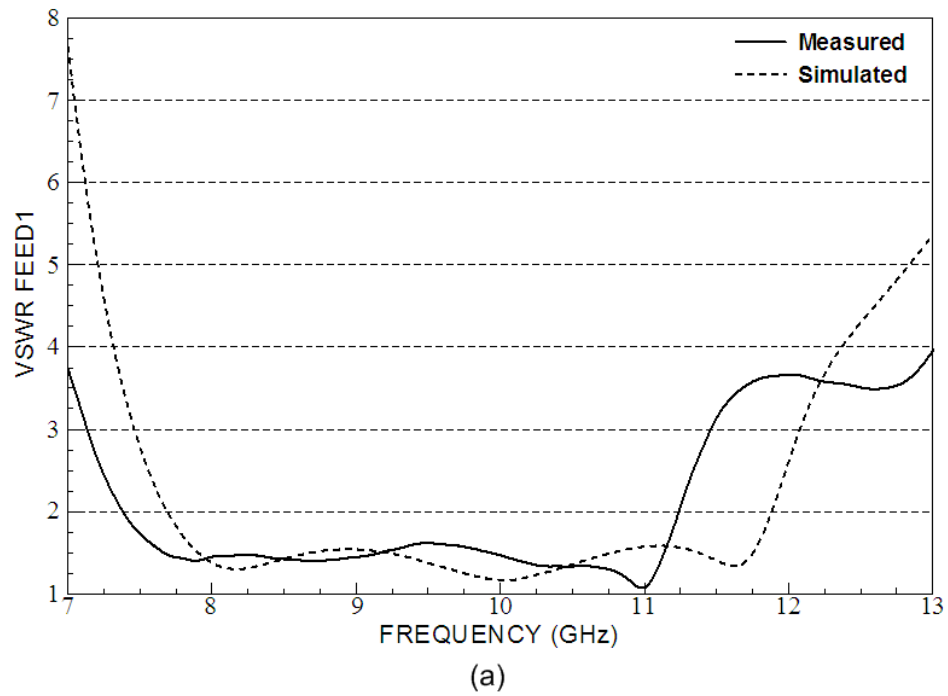


Fig 5.3 VSWR comparison of the antenna with microstrip line feed

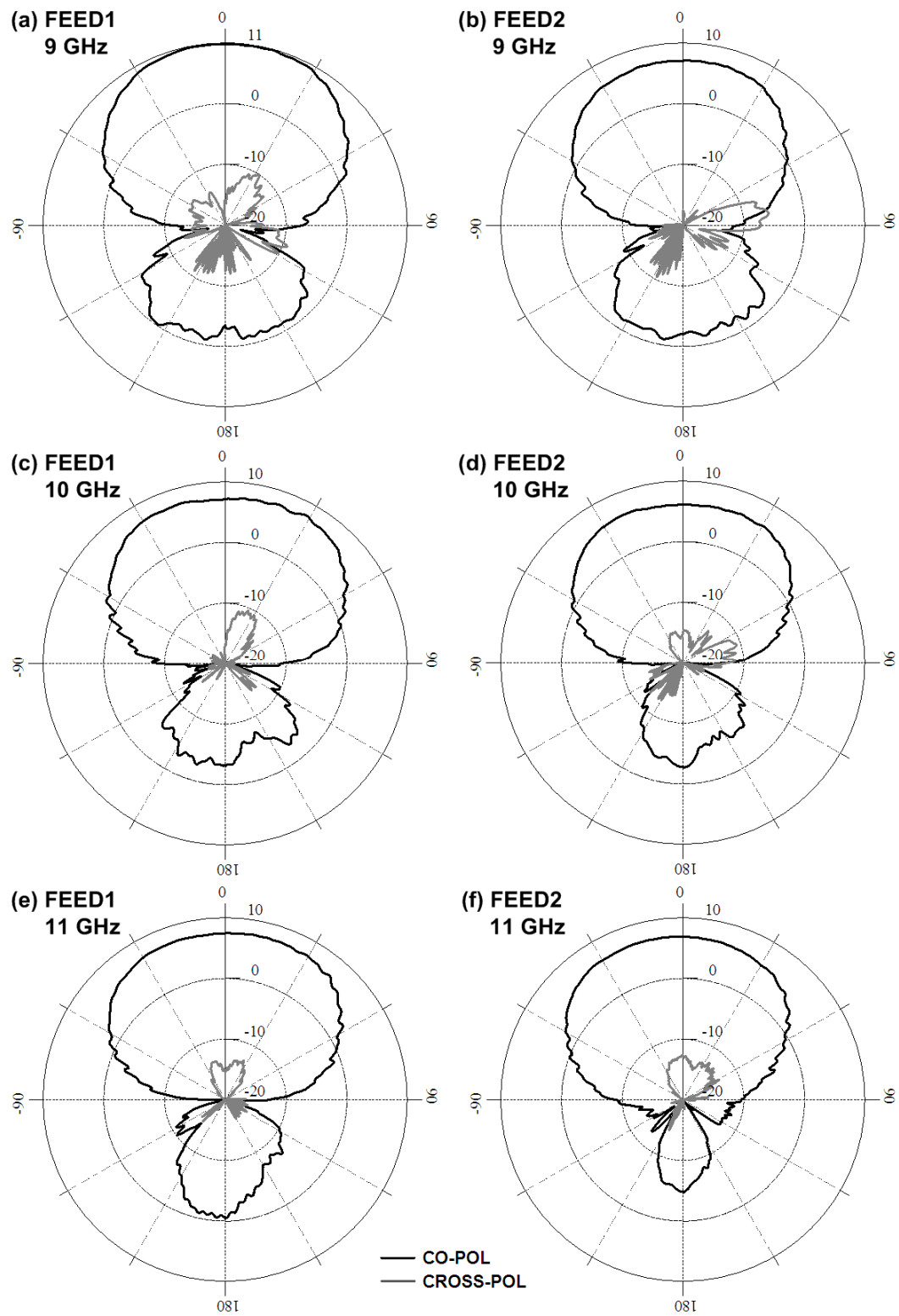


Fig 5.4 Measured radiation patterns for the antenna with microstrip line feed

The isolation and VSWR of each feeds for simulated and measured value of the antenna with stripline feed are shown in Figs 5.5 and 5.6. As the stripline feed method has very similar structure as microstrip feed line except bottom foam and ground plane, the antenna bandwidth was almost identical as the microstrip one. The frequency range was also shifted about 0.5 GHz less than the simulated result, and the bandwidth was 43% from 7.2 to 11.2 GHz with below 25 dB of isolation between two feeds. The radiation patterns of the stripline-fed aperture coupled stacked antenna at 8.5, 9.5 and 10.5 GHz are shown in Fig 5.7, and the patterns were very similar as expected to the microstrip line-fed antenna. The antenna gain of the dual feed antennas constructed was between 6 to 9 dBi for all frequencies measured. The cross-polarization levels were about 10 dB or greater than the main beam that the antenna has acceptable isolation. The measured HPBW values were $79^\circ \sim 95^\circ$ for both feedlines.

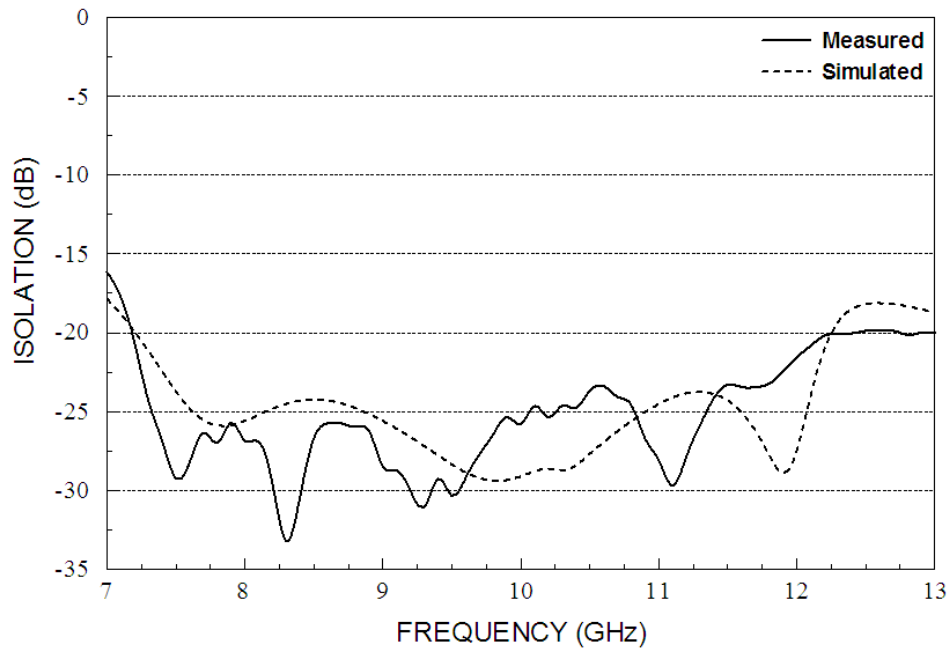


Fig 5.5 Isolation comparison of the antenna with stripline feed

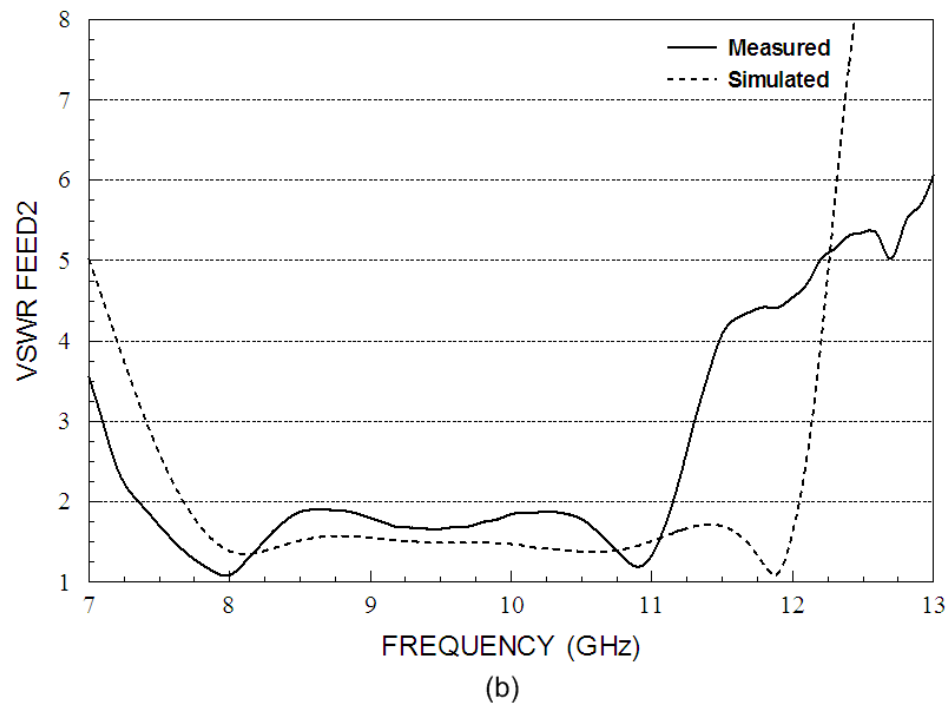
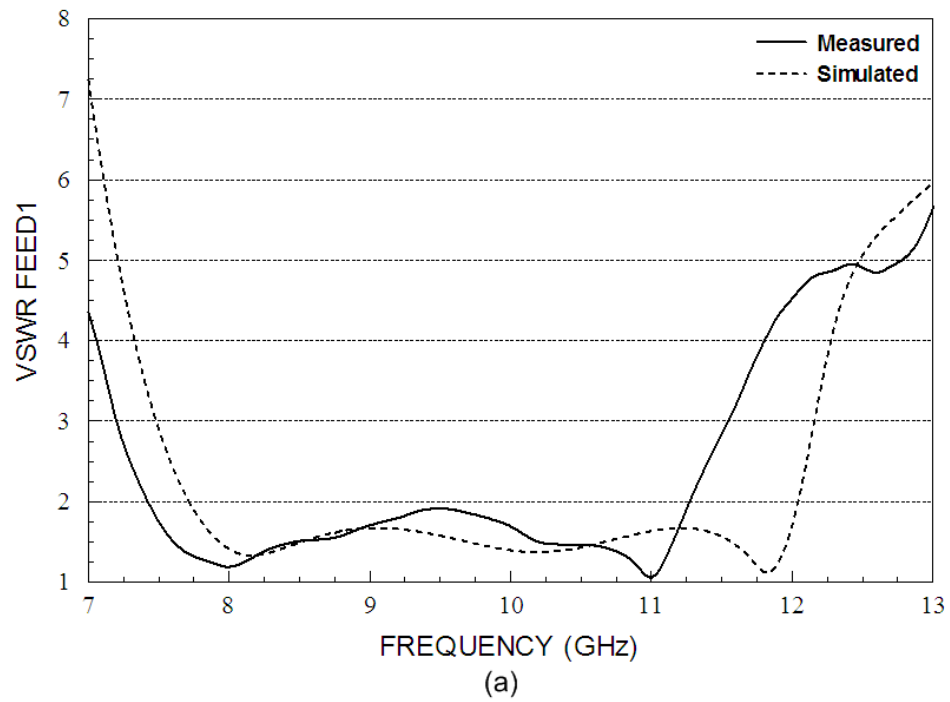


Fig 5.6 VSWR comparison of the antenna with stripline feed

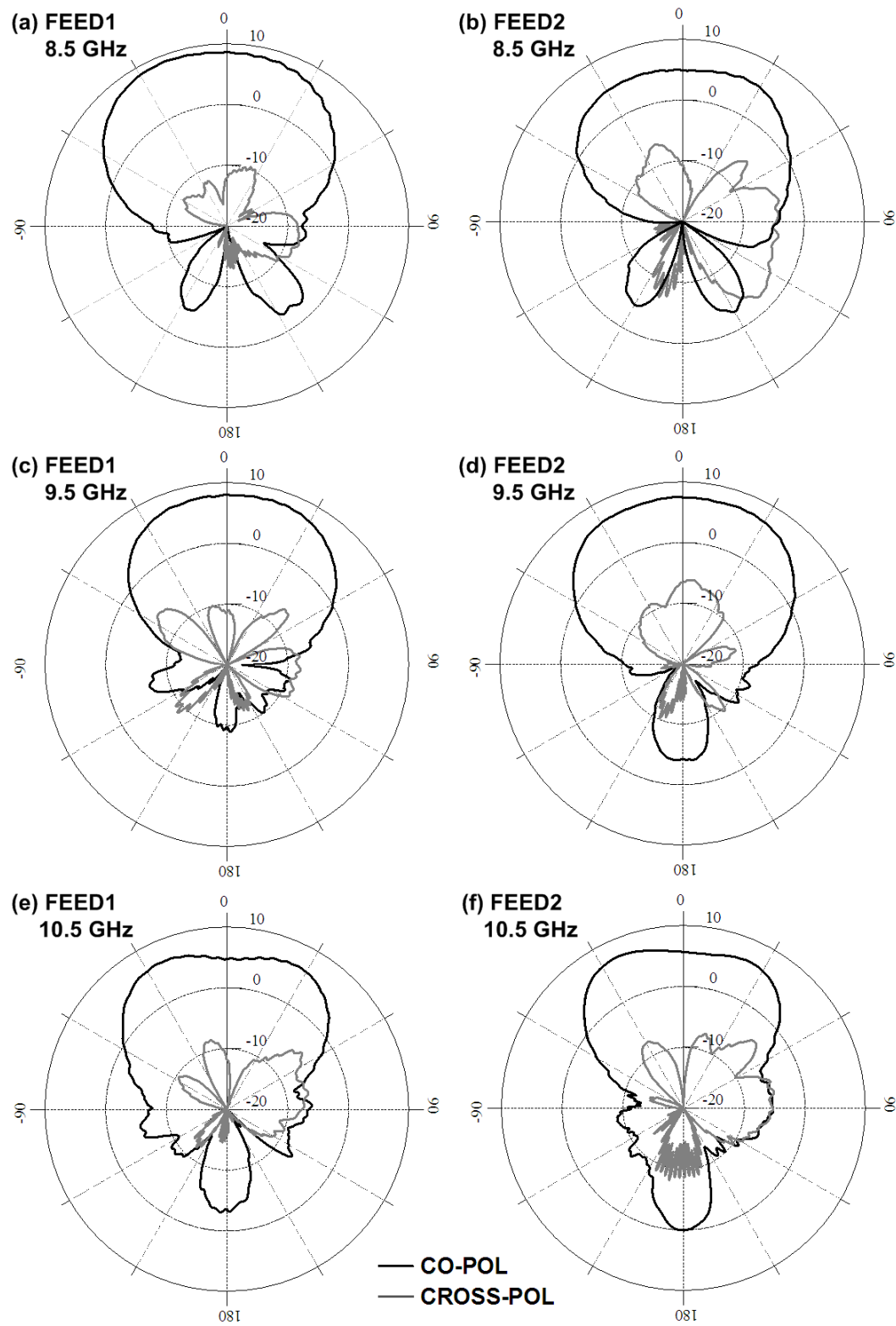


Fig 5.7 Measured radiation patterns for the antenna with stripline feed

V.2 STRIPLINE-FED PHASED ARRAY STACKED PATCH ANTENNA

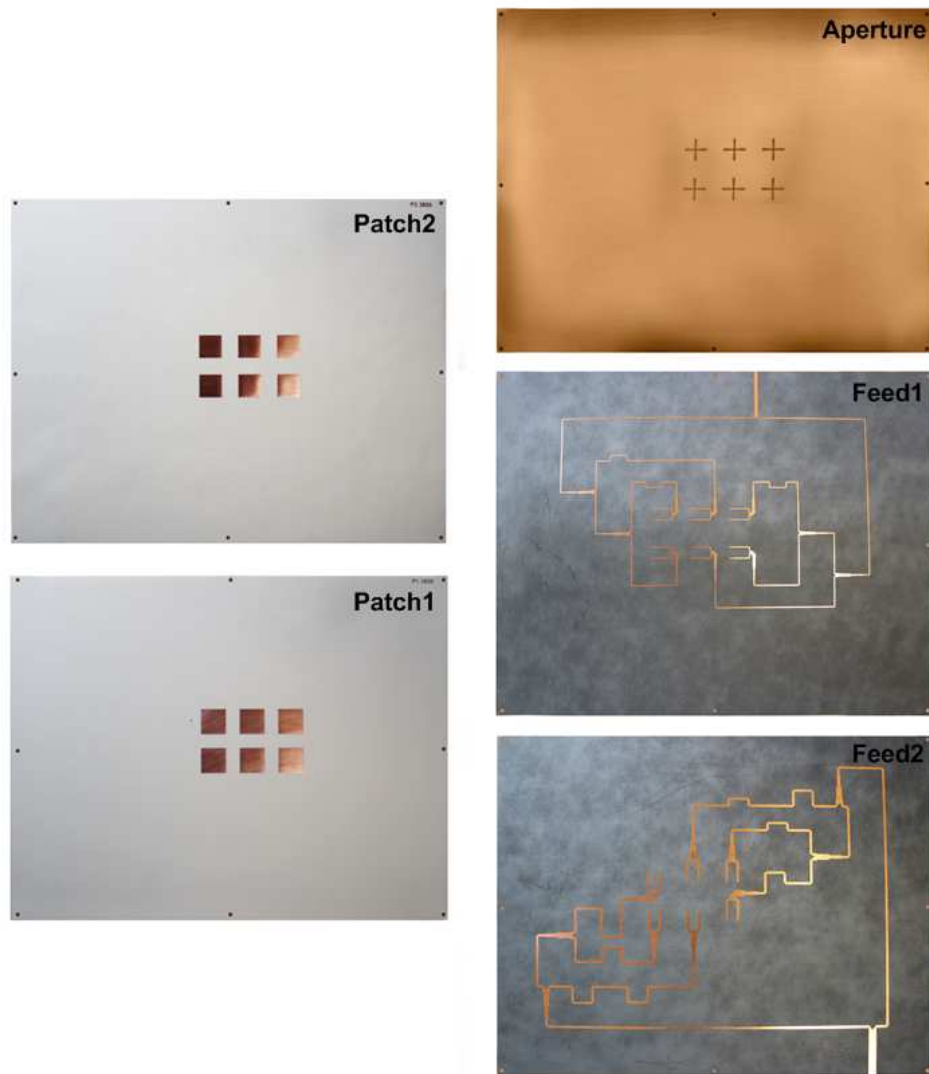


Fig 5.8 Actual picture of the array antenna before stacking

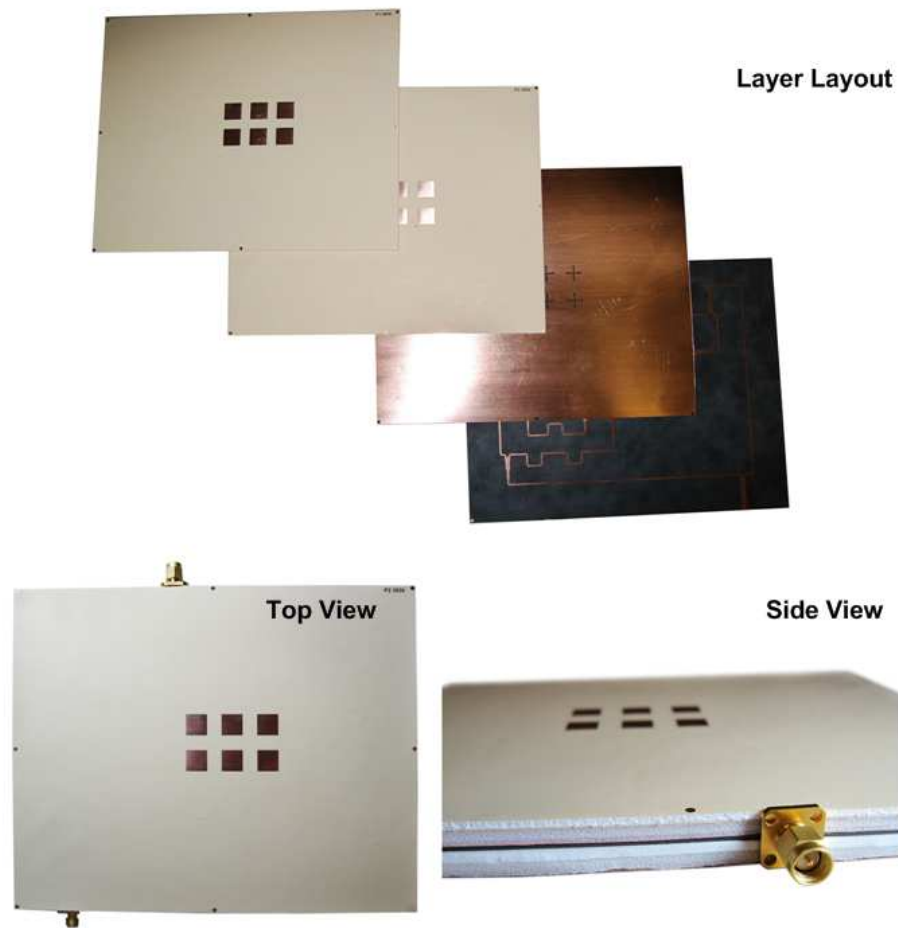


Fig 5.9 Actual picture of the array antenna, layout and after assemble

Actual pictures of array antenna are shown in Figs 5.8 and 5.9. Measured isolations of the phased array antennas are around 20dB, and they are very similar to simulated value or lower as in Figs 5.10, 5.11, and 5.12. As mentioned in Chapter IV, the reaction of feed line crossovers generated coupling, so the isolation became higher with the array antenna.

The VSWR of each feeds for simulated and measured of array antenna are shown in Figs 5.13, 5.14, and 5.15. The detailed reading of the measured result is listed in Table 4.3. From Fig 5.15 VSWR of feed2, a little pop out at 10.3GHz was ignored when calculating bandwidth. Overall, the measured bandwidths of the array antennas are wider than the simulated by 5% which meets requirements.

Radiation patterns for several frequencies of each array antenna are shown in Figs 5.16 to 5.21, and details of reading are presented in Tables 4.3 to 4.7. The patterns had around 8 to 13dBi gain between several different frequencies and beams were directed toward $\pm 3^\circ$ range of desired beam angle. The simulated patterns had beam directed as designed, but the actual antenna resulted in offset on beam angles due to problems with alignment, distorted feed lines in etching process, or air bubbles while stacking the antenna elements. Main beam shape was divided into two or three beams in some frequencies, and it seems that the major problem was alignment of elements which resulted in different beam angles on each radiating elements. Moreover, the phase shift by changing line lengths caused ripples on power dividers in that power distribution was not exactly 1:2:1 through operating frequencies. Even though the beam divided into two or three beams, the beam angle has been shifted as desired. Feed2 at 9.6GHz of 15° angle scan array antenna, for example, two max gains were 10.45dBi at 10° and 9.6dBi at 21° , and the mean angle was at 15.5° with 9.6dBi gain. This can be interpreted by the problem during alignment process in fabrication, not from the phase shift. Another problem with the pattern is shown in Fig 5.19, where the pattern seems to be canceled out by relative elements. The reason of low gain pattern is not verified, and it needs to be investigated. Overall, the beams are shifted to required angles with good gain. The HPBW values of the 3-element

linear array parts were $17^\circ \sim 39^\circ$ for three different designs, and $30^\circ \sim 48^\circ$ for 2-element linear array parts. Since the measured pattern beam shapes were not consistent through operating frequencies, the HPBW difference was larger than the single antenna. However, it can be easily seen that the measured HPBW is narrower than simulated pattern. If there was alignment machine available, the array antenna could have been stacked precisely, and the measured results will be much more accurate.

Table 4.3 Measured results of the stripline-fed phased array antenna

Beam Scan Angle	Feed #	Bandwidth	Center Frequency (GHz)	Operating Frequency (GHz)
0°	Feed1	31%	10.1	8.5 ~ 11.7
	Feed2	29%	10.5	9.0 ~ 12.0
30°	Feed1	60%	10.0	7.0 ~ 13.0
	Feed2	50%	9.36	7.0 ~ 11.7
15°	Feed1	49%	9.46	7.1 ~ 11.8
	Feed2	49%	9.28	7.0 ~ 11.6

Table 4.4 Measured gain and beam angle of the stripline-fed phased array antenna with 0° angle scan (3-element)

Feed	Frequency (GHz)	Measured Gain (angle)		Simulated Gain (angle)	
		Main Beam	Side Lobe	Main Beam	Side Lobe
F1	9.2	10.8 dBi (-2°)	-2.76 dBi (-61°)	12.22 dBi (0°)	-12.9 dBi (62°)
	10.2	11.57 dBi (-1°)	-0.99 dBi (73°)	13.12 dBi (0°)	-7.14 dBi (-50°)
	11.2	12.41 dBi (-1°)	1.25 dBi (72°)	13.71 dBi (0°)	-9.99 dBi (-45°)
F2	9.2	8.13 dBi (2°)	-7.44 dBi (57°)	11.09 dBi (0°)	-9.29 dBi (55°)
	10.2	10.79 dBi (1°)	-0.87 dBi (46°)	12.26 dBi (0°)	-7.55 dBi (-50°)
	11.2	13.33 dBi (2°)	-1.37 dBi (-53°)	12.56 dBi (1°)	-4.9 dBi (-40°)

Table 4.5 Measured gain and beam angle of the stripline-fed phased array antenna with 0° angle scan (2-element)

Feed	Frequency (GHz)	Measured Gain (angle)		Simulated Gain (angle)	
		Main Beam	Side Lobe	Main Beam	Side Lobe
F1	9.2	9.73 dBi (6°) (9.3 dBi (0°))	-7.13 dBi (75°)	12.22 dBi (0°)	No Side Lobe
	10.2	11.29 dBi (-1°)	-25.29 dBi (-78°)	13.11 dBi (0°)	-11.97 dBi (-50°)
	11.2	12.78 dBi (-7°) (11.94 dBi (0°))	-1.14 dBi (77°)	13.71 dBi (0°)	-5.35 dBi (-45°)
F2	9.2	7.71 dBi (-1°)	-2.27 dBi (72°)	11.09 dBi (0°)	-16.44 dBi (-85°)
	10.2	11.53 dBi (-3°) (10.97 dBi (0°))	-1.95 dBi (40°)	12.26 dBi (0°)	-8.16 dBi (-80°)
	11.2	13.22 dBi (0°)	-4.63 dBi (-73°)	12.46 dBi (0°)	-7.7 dBi (80°)

Table 4.6 Measured gain and beam angle of the stripline-fed phased array antenna with 30° angle scan (3-element)

Feed	Frequency (GHz)	Measured Gain (angle)		Simulated Gain (angle)	
		Main Beam	Side Lobe	Main Beam	Side Lobe
F1	9.1	9.61 dBi (-32°)	1.57 dBi (17°)	11.13 dBi (-30°)	-3.26 dBi (15°)
	10.0	10.24 dBi (-27°)	2.3 dBi (19°)	11.48 dBi (-28°)	1.59 dBi (50°)
	11.1	10.43 dBi (-24°) (8.7 dBi (-30°))	4.55 dBi (32°)	11.5 dBi (-30°)	5.1 dBi (40°)
F2	9.1	8.16 dBi (-32°)	3.5 dBi (21°)	10.49 dBi (-30°)	3.18 dBi (20°)
	10.0	12.55 dBi (-33°)	4.25 dBi (15°)	10.62 dBi (-30°)	2.0 dBi (55°)
	11.1	11.12 dBi (-29°)	3.96 dBi (53°)	11.45 dBi (-28°)	4.02 dBi (55°)

Table 4.7 Measured gain and beam angle of the stripline-fed phased array antenna with 15° angle scan (2-element)

Feed	Frequency (GHz)	Measured Gain (angle)		Simulated Gain (angle)	
		Main Beam	Side Lobe	Main Beam	Side Lobe
F1	8.8	13.07 dBi (15°)	2.8 dBi (-49°)	11.78 dBi (17°)	2.46 dBi (-55°)
	9.6	10.44 dBi (14°)	-4.46 dBi (-58°)	12.78 dBi (13°)	-0.8 dBi (-60°)
	10.6	9.3 dBi (13°)	-0.55 dBi (-51°)	13.23 dBi (13°)	0.5 dBi (-60°)
F2	8.8	12.57 dBi (16°)	0.34 dBi (-45°)	10.15 dBi (13°)	-4.55 dBi (55°)
	9.6	10.45 dBi (10°) (9.95 dBi (15°))	3 dBi (-50°)	11.55 dBi (15°)	-2.72 dBi (-60°)
	10.6	11.1 dBi (5°) (9.9 dBi (15°))	2.37 dBi (-50°)	12.18 dBi (13°)	-3.23 dBi (-75°)

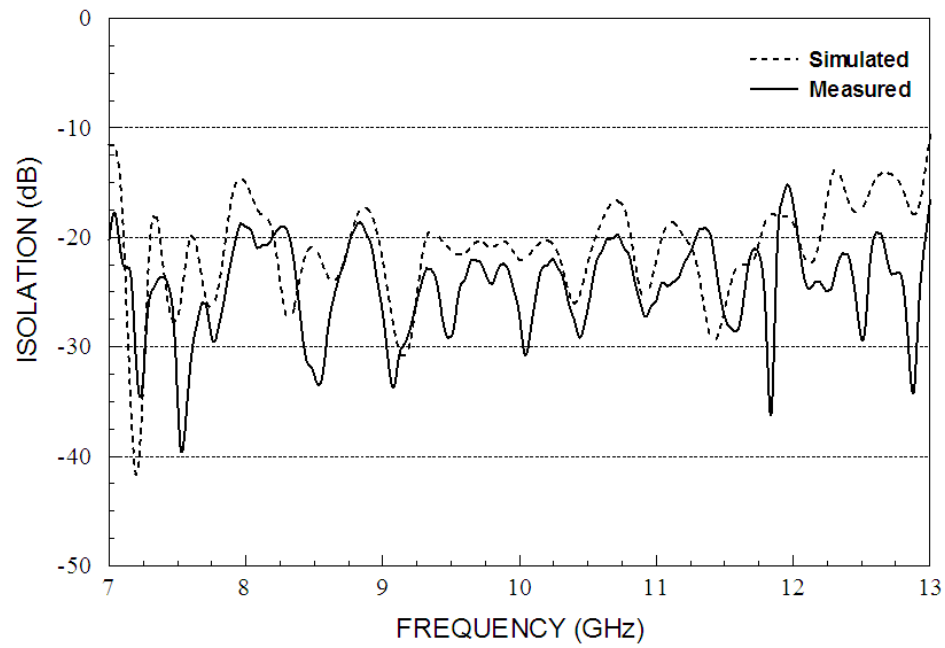


Fig 5.10 Isolation comparison of the stripline-fed array antenna with 0° angle scan

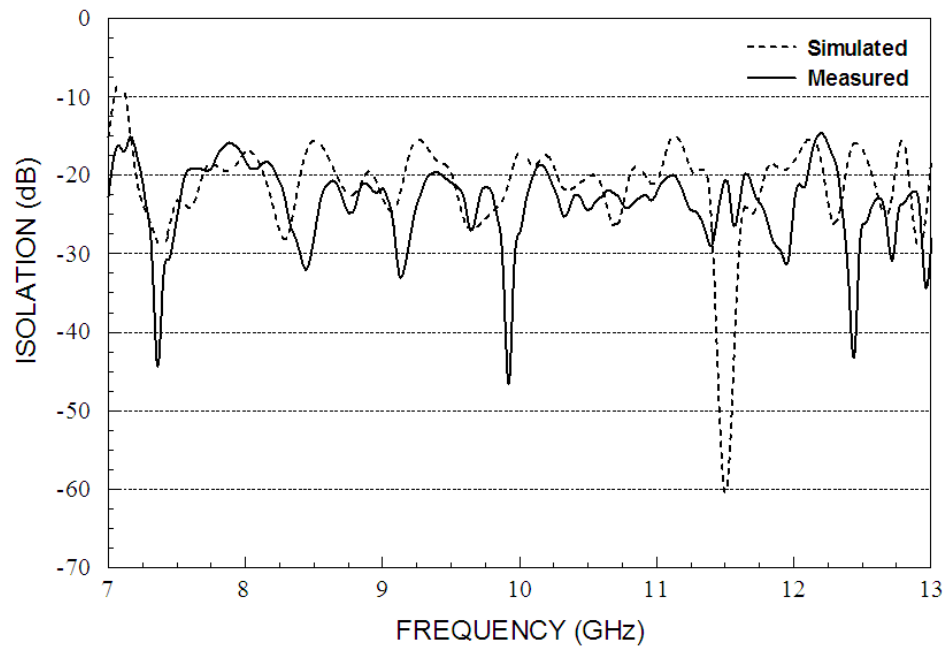


Fig 5.11 Isolation comparison of the stripline-fed array antenna with 30° angle scan

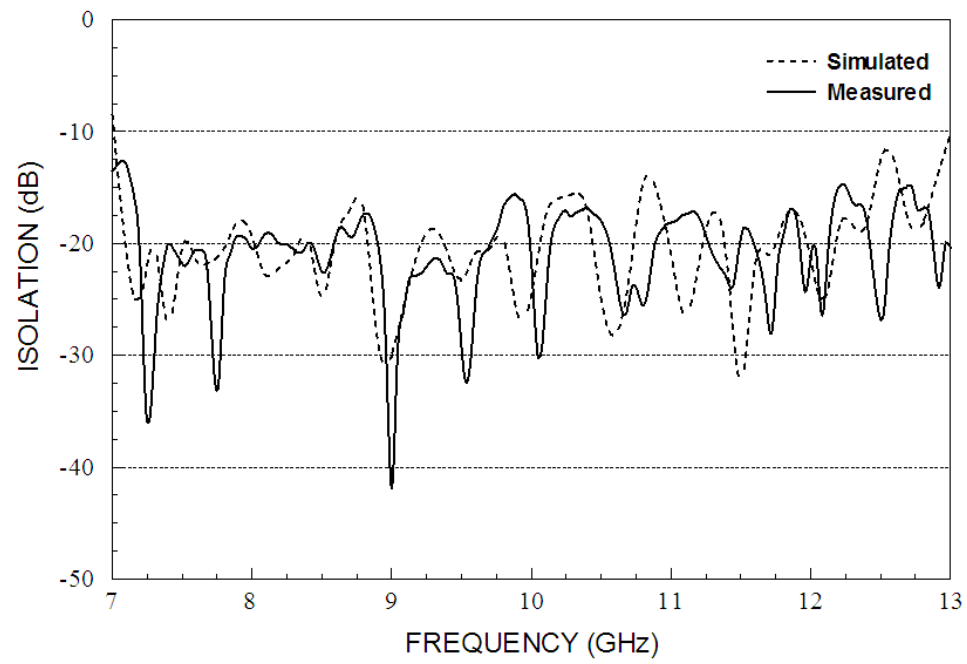


Fig 5.12 Isolation comparison of the stripline-fed array antenna with 15° angle scan

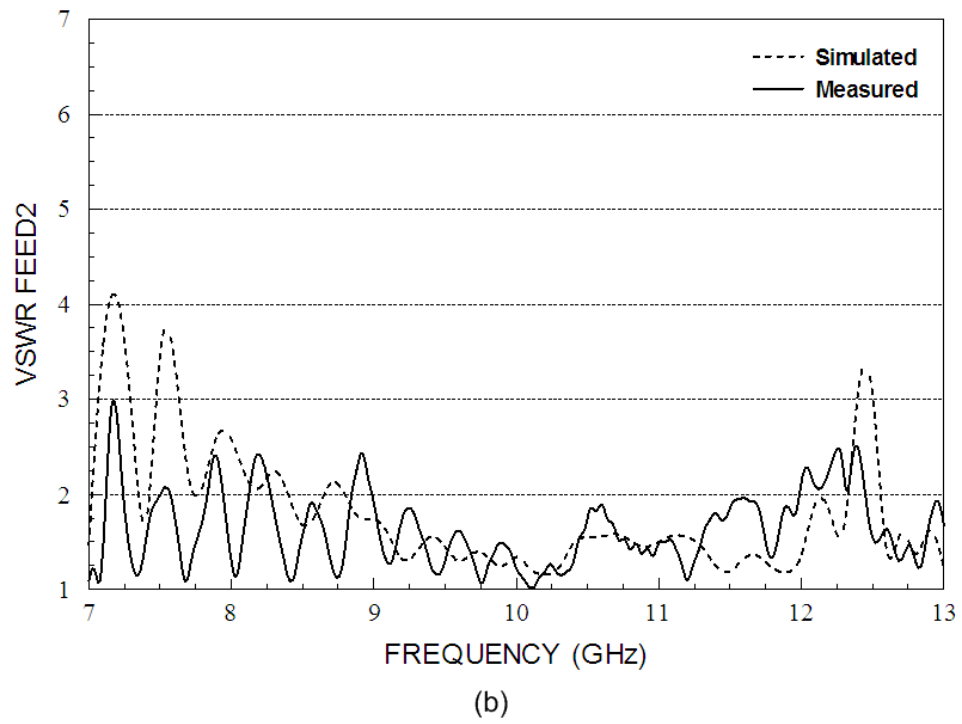
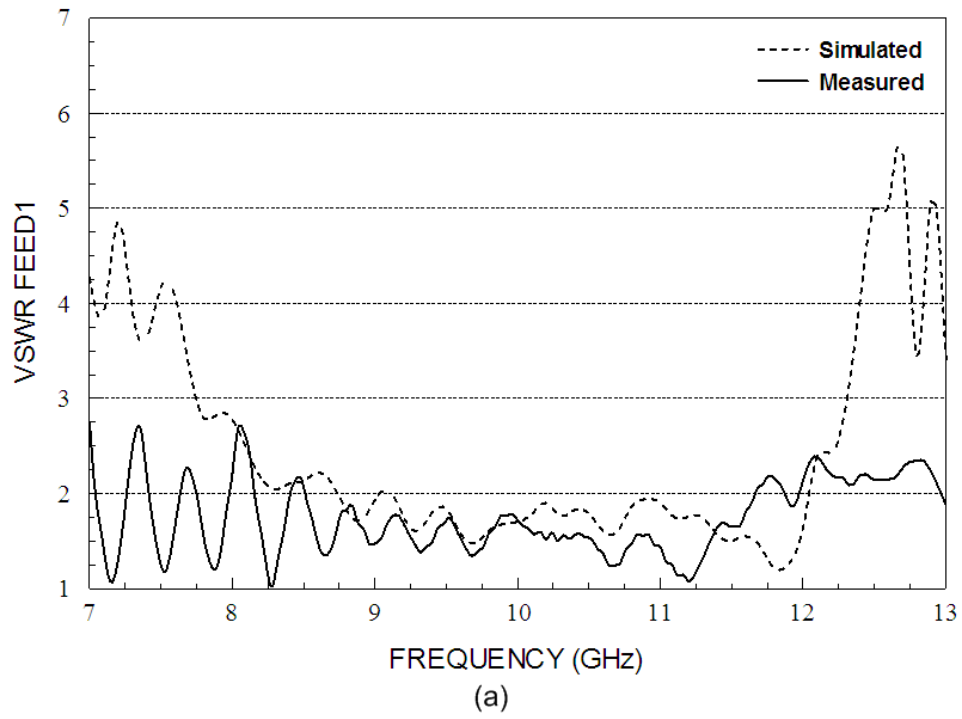


Fig 5.13 VSWR comparison of the stripline-fed array antenna with 0° angle scan

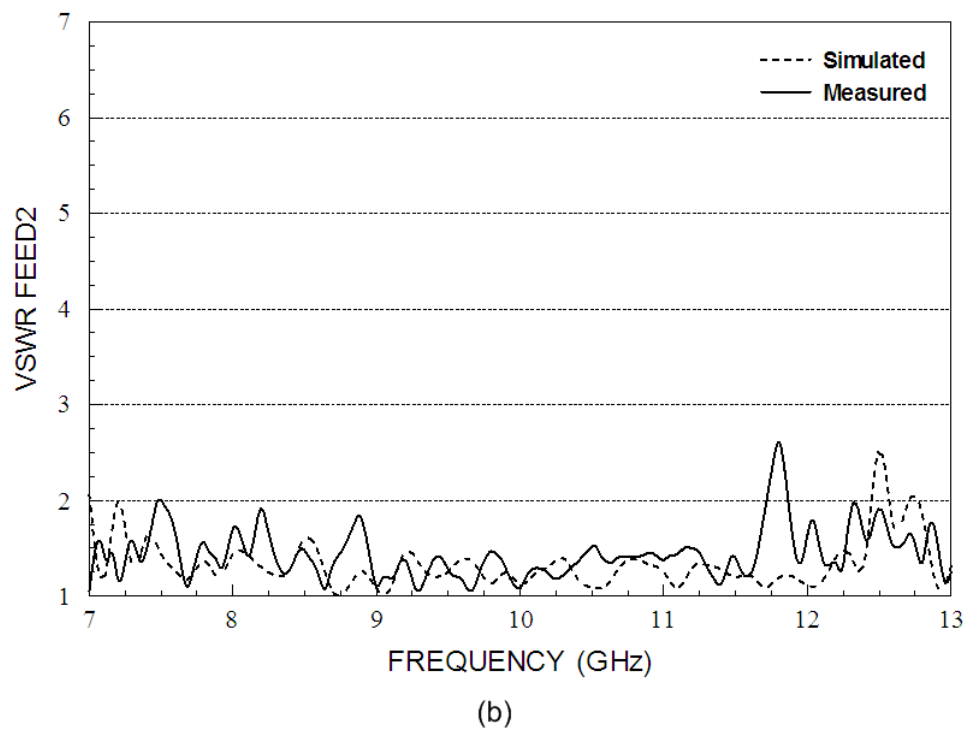
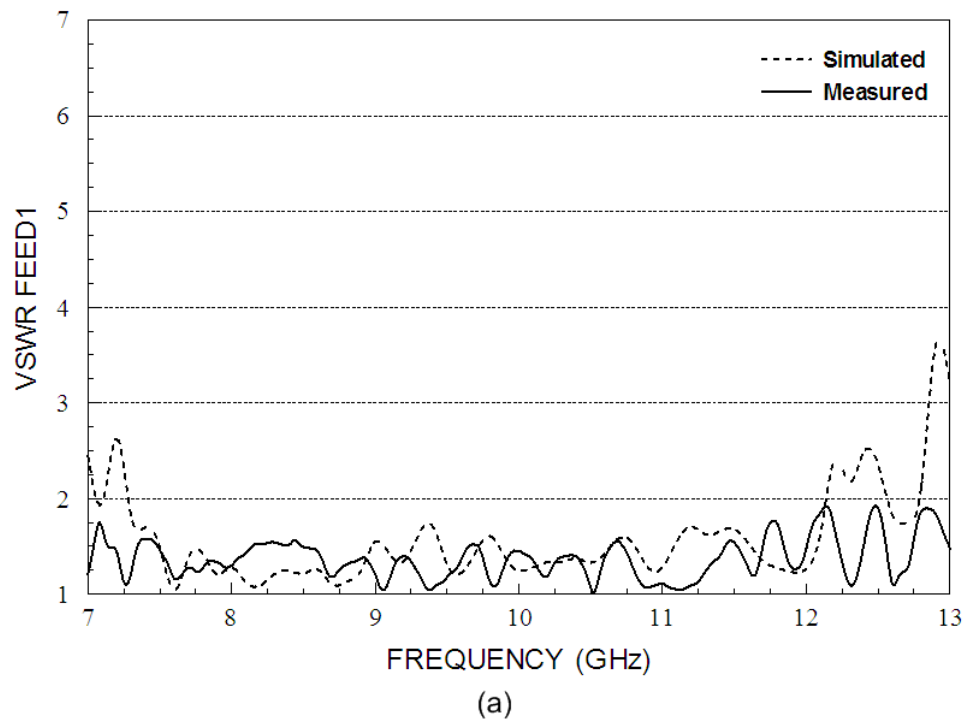
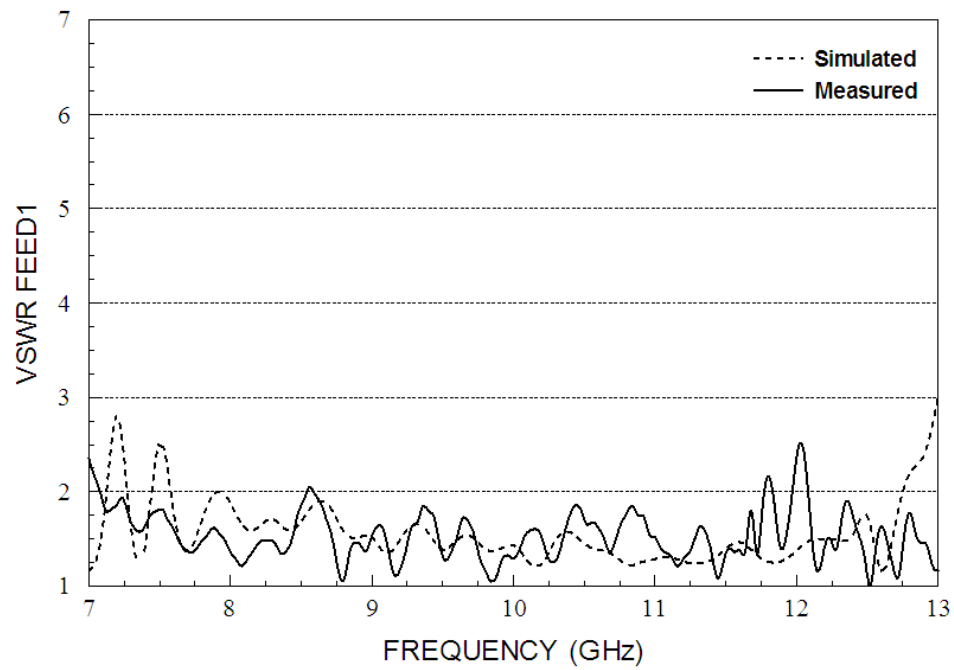
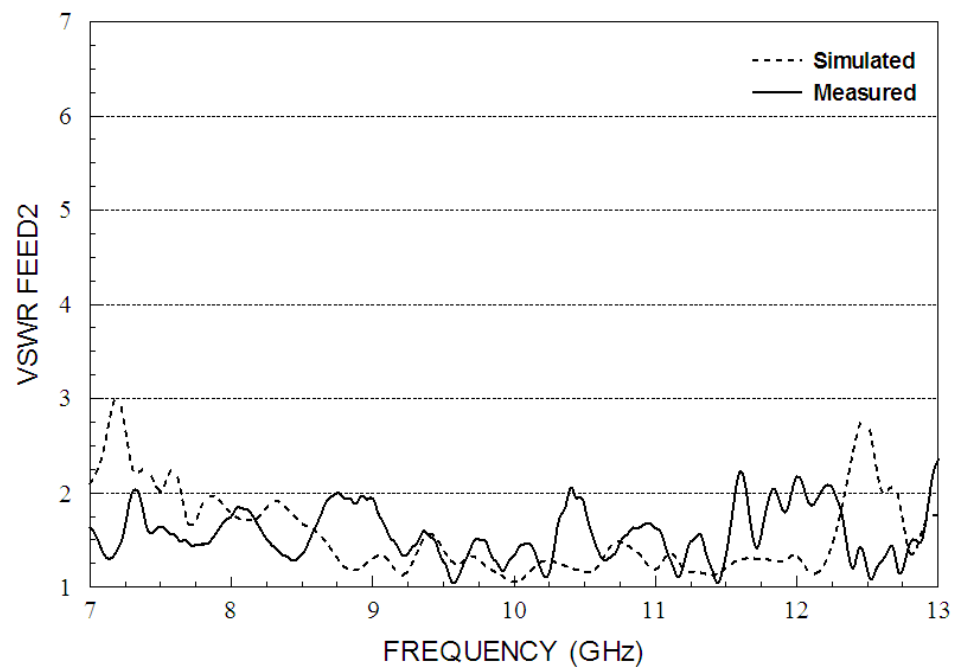


Fig 5.14 VSWR comparison of the stripline-fed array antenna with 30° angle scan



(a)



(b)

Fig 5.15 VSWR comparison of the stripline-fed array antenna with 15° angle scan

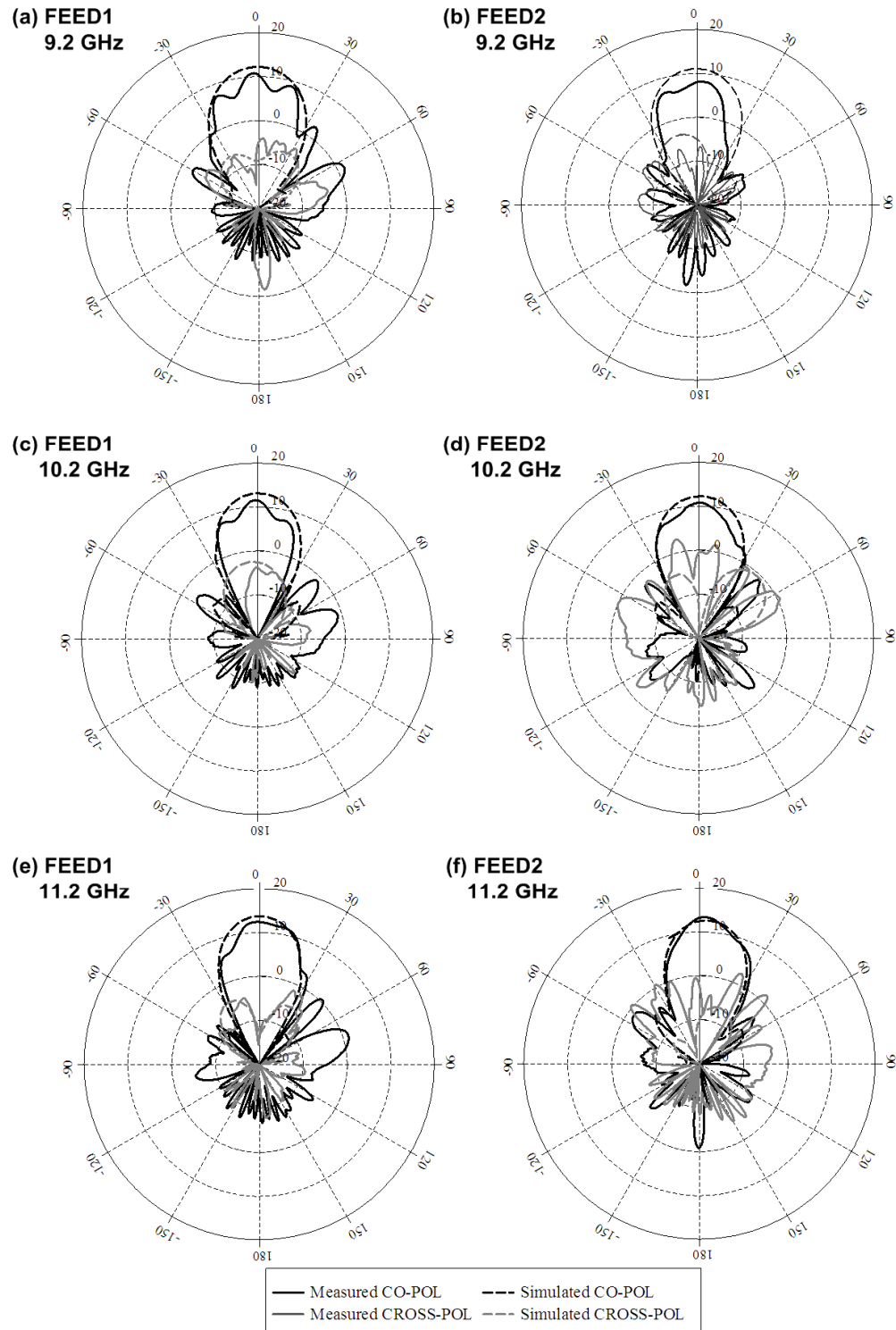


Fig 5.16 Measured radiation patterns of the stripline-fed array antenna with 0° angle scan (3-element)

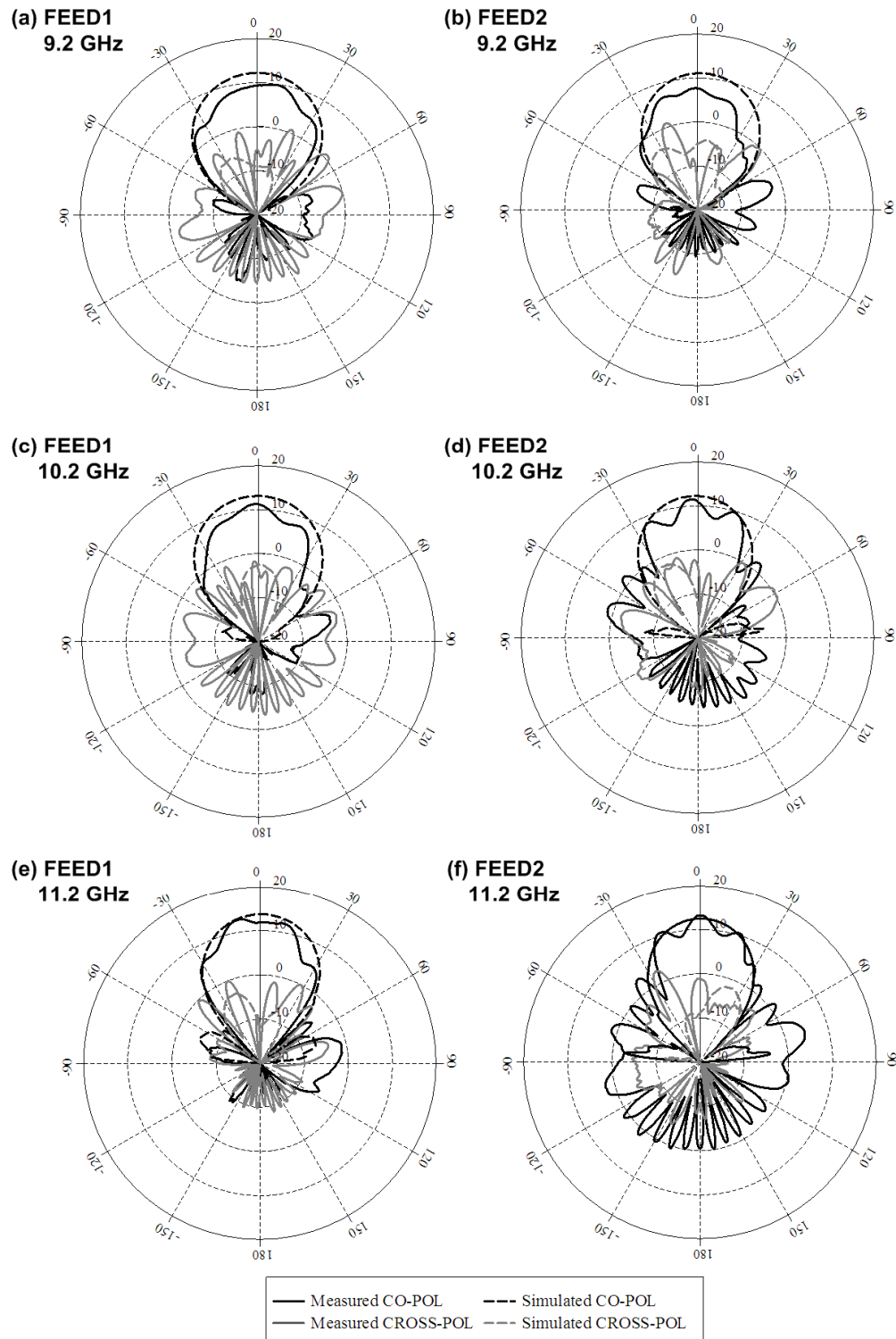


Fig 5.17 Measured radiation patterns for the stripline-fed array antenna with 0° angle scan (2-element)

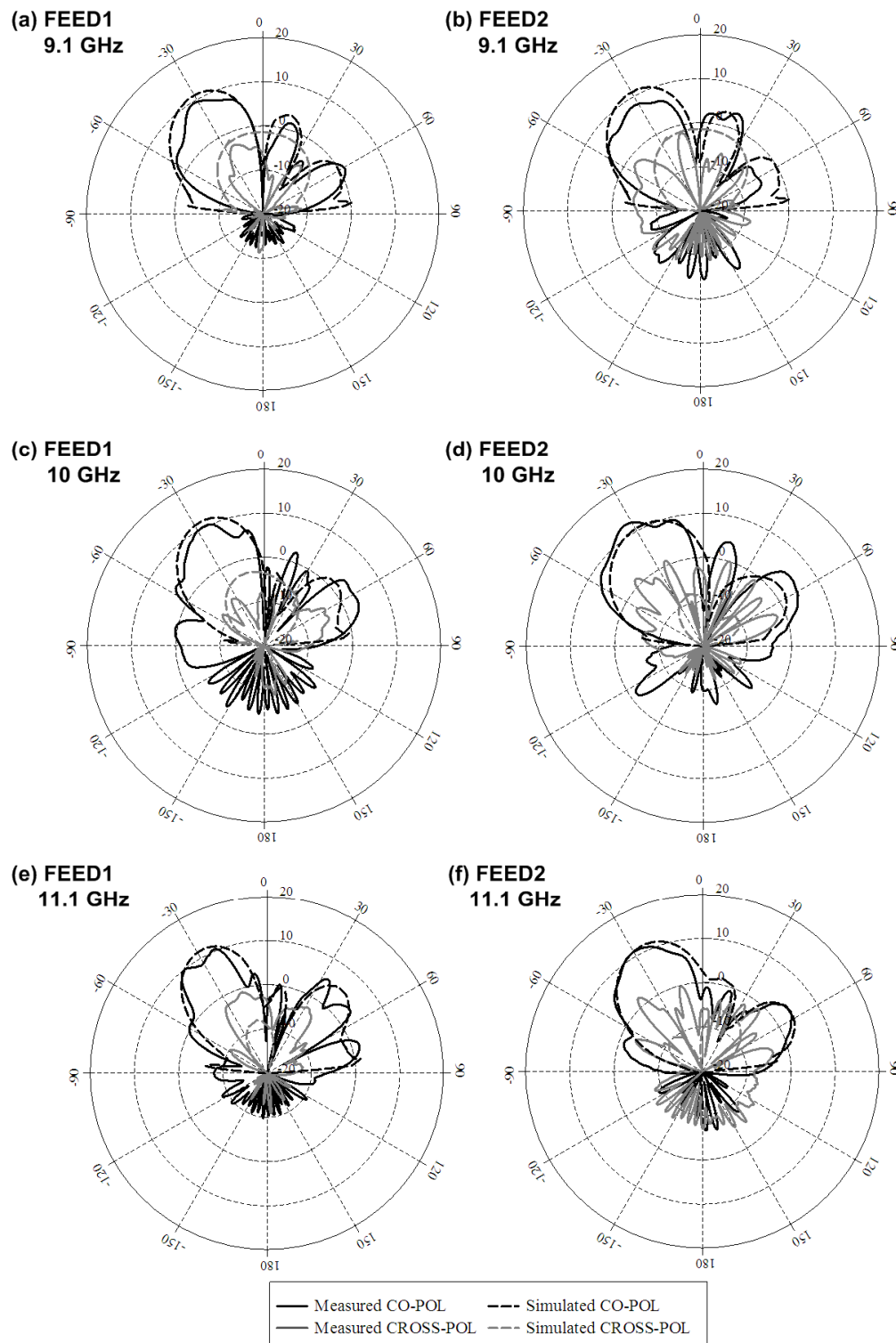


Fig 5.18 Measured radiation patterns for the stripline-fed array antenna with 30° angle scan (3-element)

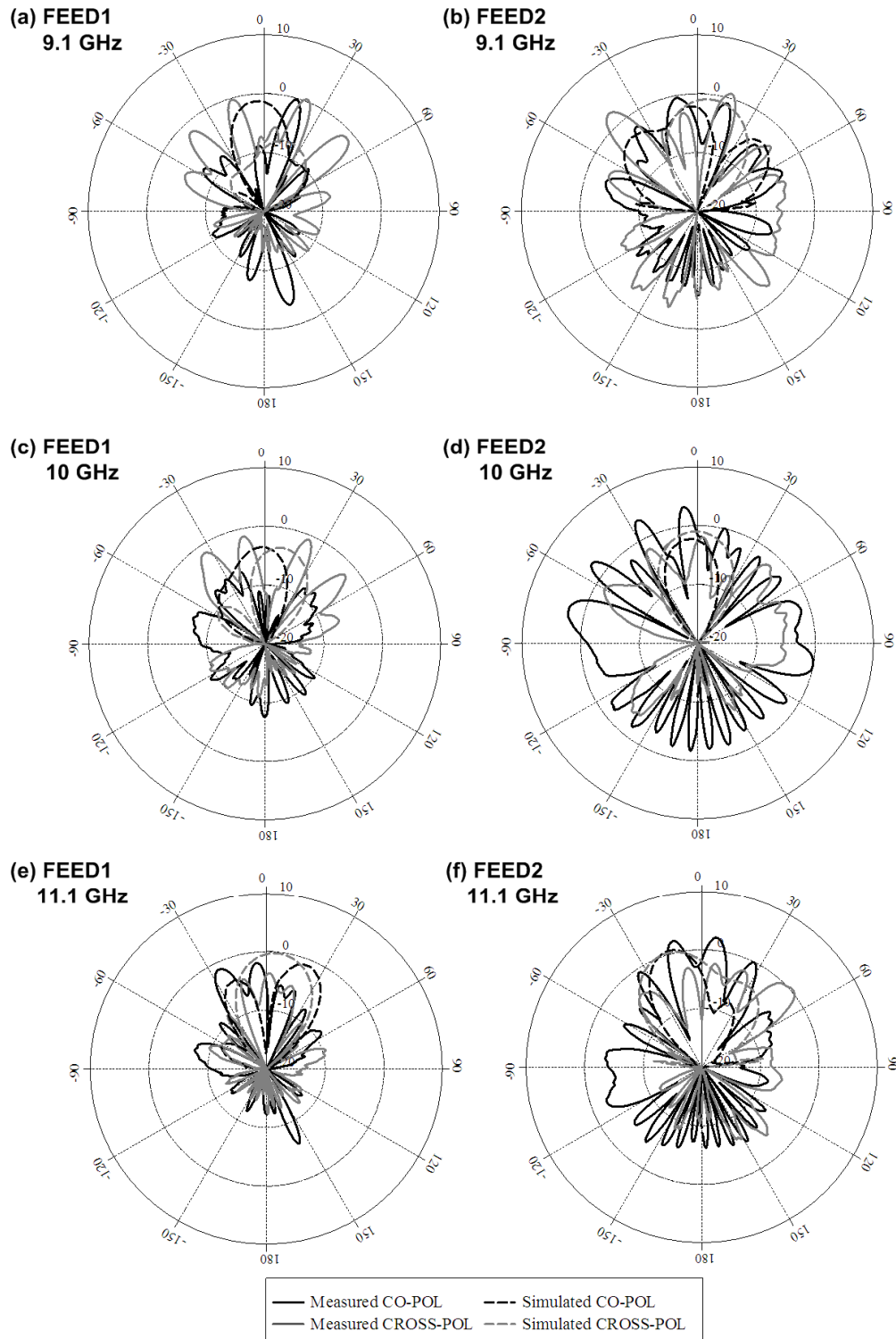


Fig 5.19 Measured radiation patterns for the stripline-fed array antenna with 30° angle scan (2-element)

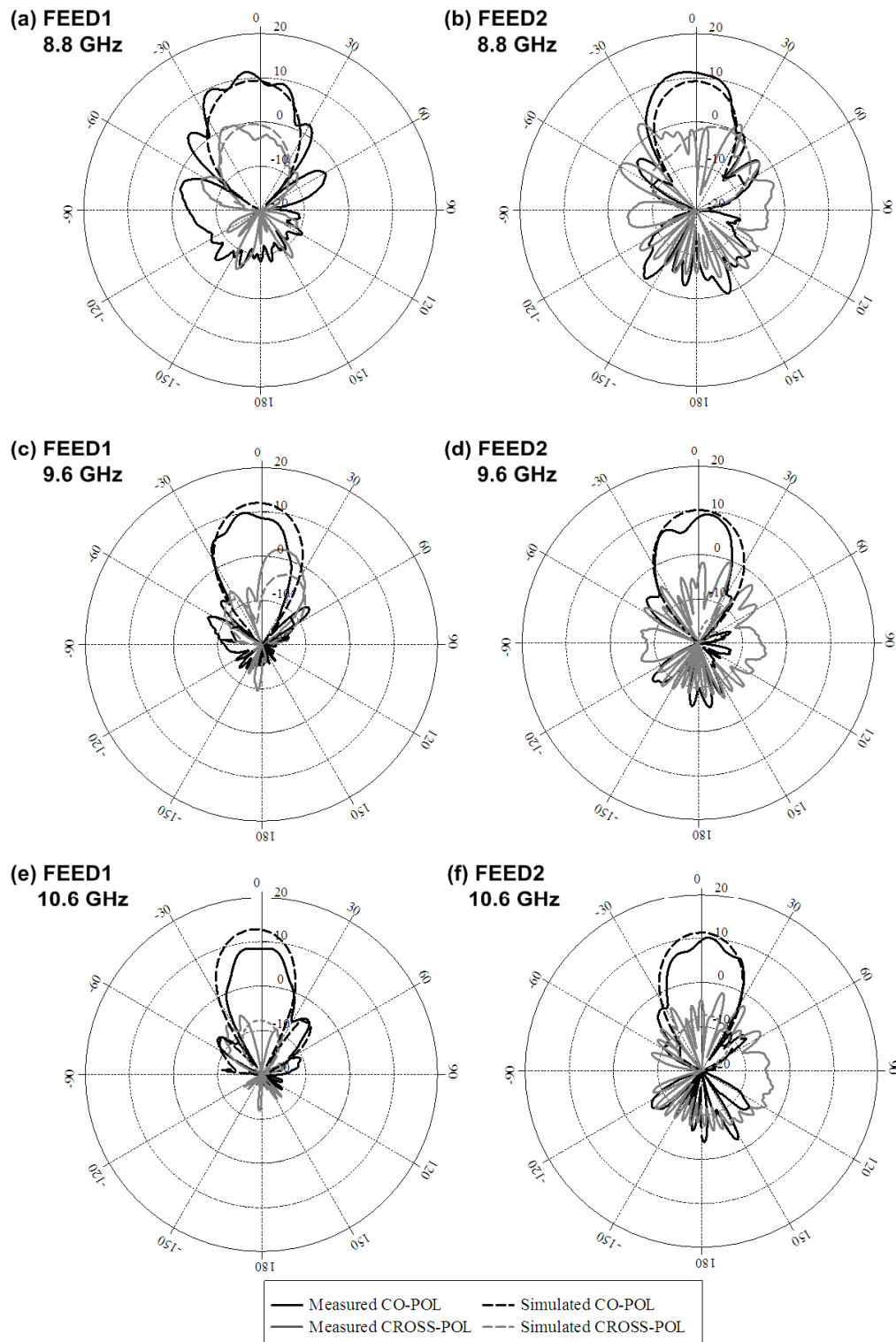


Fig 5.20 Measured radiation patterns for the stripline-fed array antenna with 15° angle scan (3-element)

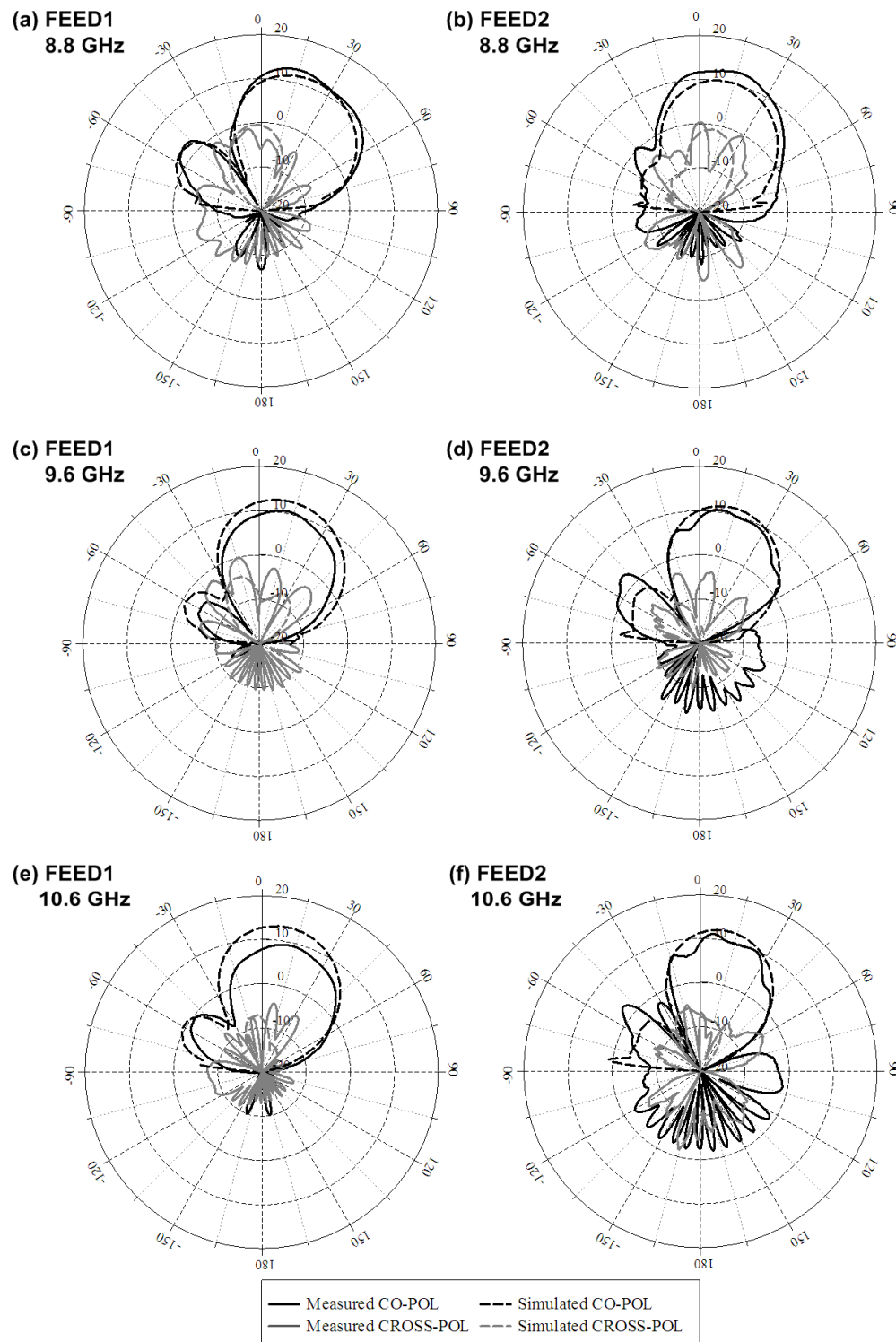


Fig 5.21 Measured radiation patterns for the stripline-fed array antenna with 15° angle scan (2-element)

CHAPTER VI

CONCLUSIONS AND FUTURE WORK

As in the simulation results and measured sections, the bandwidth of 3GHz in X-band has been achieved with 20dB isolation. The requirements have been met by using an aperture coupled stacked patch antenna. The shape of aperture was designed to accomplish dual polarization with increased bandwidth. The stacked patch with other modifications made the antenna to have 43% bandwidth because two radiating patches have two near resonant frequencies. The single stacked patch antenna had 5 to 10 dBi gain over the operating frequencies with low cross-polarization. Phase shifting by changing feed lengths were adapted to reach $\pm 30^\circ$ by $\pm 15^\circ$ beam scan angle. The bandwidth of the array antenna was even wider up to 60%. The array antenna with 30° angle scan has been measured from 7.0 to 13 GHz, and it covered all of the X-band frequency range. The actual bandwidth of this antenna was about 90% from 5.5 to 14.5 GHz. This was greater than expected with simulation results. The array antenna had 8 to 13 dBi gain, and the beam scan angles are within $\pm 3^\circ$ tolerance. Some of the main beams were divided into two or three beams because of the process of fabrication, but the beams shifted as desired.

The aperture coupled stacked patch phased array antenna can be used in various applications such as radar and satellite communication systems. The dual polarization will allow transmit and receive signals at once with one single antenna in which it can reduce the cost of production. In addition, stripline-fed design can be effective since the feed lines will be protected from outside influence such as spurious feed radiation and other environment effects.

Further investigations can be made to this wideband dual polarization antenna by using dielectric resonant antennas (DRA) and fractal antennas could be investigated as possible alternatives to the stacked patches. Also amplification and steering functions could be built in with this antenna which can reduce the size and number of antennas. These topics show great potentials for wideband antenna design using simpler structures. Moreover, this dual polarization array antenna can be modified to produce a circular polarized single-beam by combining the two feeds together with a 90° phase shift on one of the feeds.

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